

## Fat Determination in Dairy Products according to Weibull-Stoldt Method *FatExtractor E-500: Soxhlet Extraction after hydrolysis with the HydrolEx H-506*

A simple and reliable procedure for fat determination of food and feed products according to Weibull-Stoldt is introduced. The sample is hydrolyzed with the HydrolEx H-506. The Soxhlet extraction is performed with the FatExtractor E-500. Calculation of total fat content follows gravimetrically after the extract has been dried to a constant weight. This application follows official methods (EN 98/64/EG, AOAC 963.15, ISO 14156:2001, ISO 1443:1973, AOAC 945.16). The combination of the new HydrolEx H-506 and the FatExtractor E-500 increases the sample throughput.

The samples were extracted in triplicate. The extracts were dried to a constant weight in a drying oven at 102 °C and the total fat content was calculated.



Picture 1: FatExtractor E-500 SOX

### 1. Introduction

Fat determination is one of the key analysis performed in the food industry. The samples require a hydrolysis step with hydrochloric acid to break the chemically bound and naturally encased fat from the matrix. Afterwards, the fat is extracted with a suitable solvent according to Soxhlet. After the extract has been dried to a constant weight the total fat content is determined gravimetrically.

### 2. Experimental

Equipment: HydrolEx H-506, FatExtractor E-500 Soxhlet

Samples: Milk powder LUV No. 17-4b with a certified fat content of 24.27 g/100 g (+/- 0.542 g/100 g), Yoghurt muva-jo-1422 with a certified fat content of 3.76 g/100 g (+/- 0.13 g/100 g).

Determination: 20 g of quartz sand was added to a glass sample tube and 2 g Celite® 545 was placed on top. The samples were weighed into a hydrolysis vessel containing 2 g of Celite®. After adding 2 x 50 mL hydrochloric acid (4 M) into each vessel the samples were hydrolyzed for 30 min using the H-506. The hydrolyzate was transferred and the vessels washed with warm (50 °C) deionised water, until a neutral pH was obtained. The glass sample tubes were dried in a vacuum oven, drying oven or microwave oven. After cooling down in a desiccator another layer of quartz sand (20 g) was added to the sample tube. The extraction was performed using the E-500 (Picture 1) applying the parameters specified in Table 1.

Table 1: Parameters for the extraction with the FatExtractor E-500 SOX

#### Method parameters

Solvent	Petroleum ether / Hexane / Diethyl ether / Chloroform
Extraction step	20 cycles (heating level 5 - 9 <sup>1</sup> )
Rinse step	5 min (heating level 5 - 9 <sup>1</sup> )
Drying step	10 - 13 min (heating level 5 - 9 <sup>1</sup> )
Solvent volume	100 mL

### 3. Results

The determined fat contents are presented in Table 2. The results correspond to the certified values of the reference materials. The determinations show low relative standard deviations.

Table 2: Determined fat content in dairy products, fat in g/100 g (relative standard deviation in brackets), n=3

Solvent	Milk powder	Youghrt
Petroleum ether	24.35 (0.26)	3.80 (1.07)
Hexane	24.45 (0.28)	3.70 (0.75)
Diethyl ether	24.50 (0.22)	3.75 (0.26)
Chloroform	24.70 (0.41)	3.81 (1.29)

### 4. Conclusion

The determination of fat in different dairy products using the HydrolEx H-506 and the FatExtractor E-500 provides reliable and reproducible results. These results correspond well to the labelled values, with low relative standard deviations (rsd).

With the FatExtractor E-500 Soxhlet, the time per cycles is reduced significantly. The programmed 20 cycles are accomplished in approx. 70 min.

### 5. References

- [1] EN 98/64/EG Commission Directive 98/64/EC Fat in feedingstuffs
- [2] ISO 14156:2001 Milk and milk products -- Extraction methods for lipids and liposoluble compounds
- [3] ISO 1443:1973 Meat and meat products -- Determination of total fat content
- [4] AOAC 963.15 Fat in Cacao Products
- [5] AOAC 945.16 Oil in Cereal Adjuncts

For more detailed information and safety considerations please refer to the Application Note No. 348/2019.

<sup>1</sup> Heating level proposed by the system depending on the selected solvent.