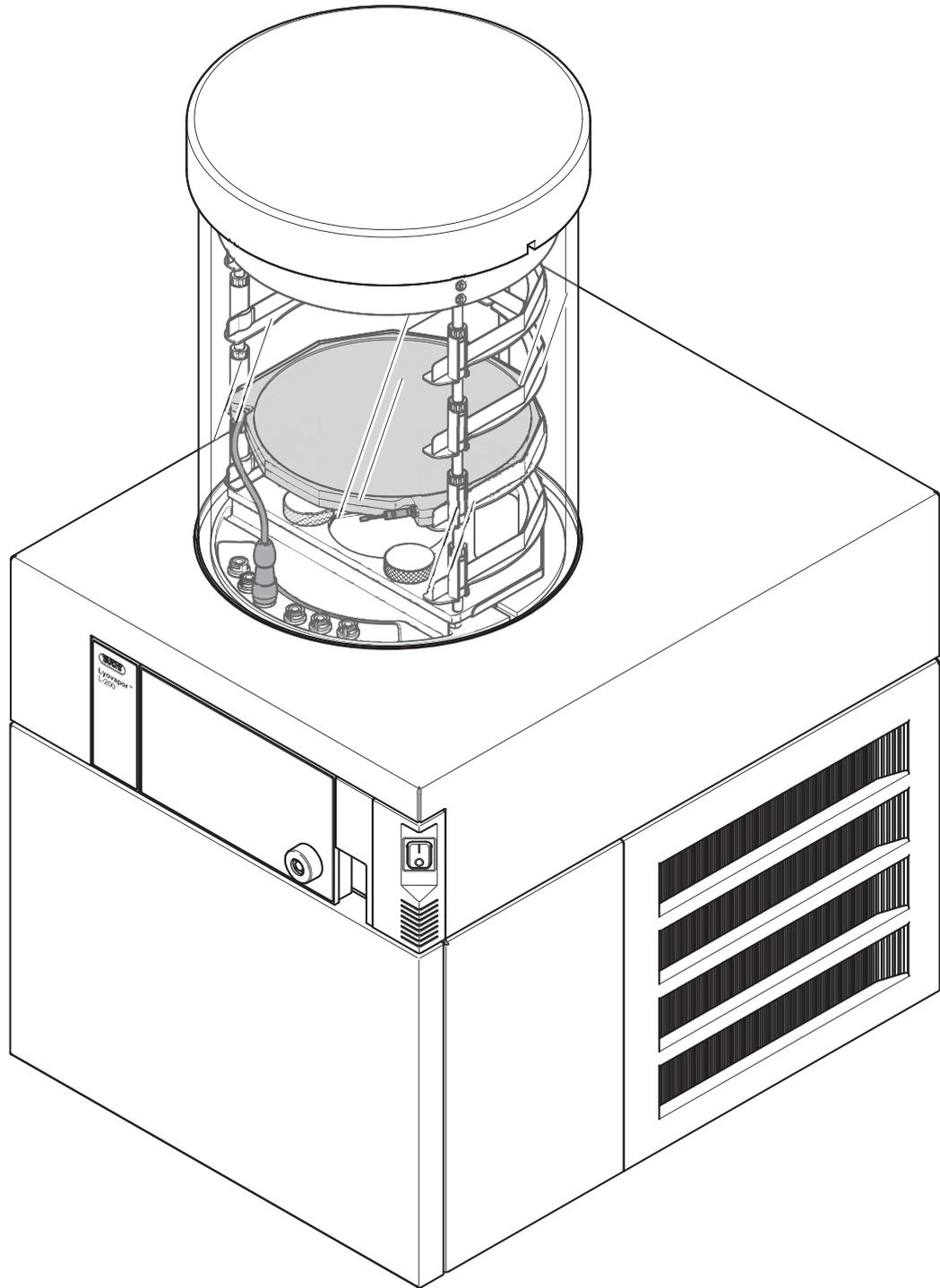




Lyovapor™ L-200/L-200 Pro

Operation Manual



Imprint

Product Identification:
Operation Manual (Original) Lyovapor™ L-200/L-200 Pro
11593861

Publication date: 09.2023

Version H

BÜCHI Labortechnik AG
Meierseggstrasse 40
Postfach
CH-9230 Flawil 1
E-Mail: quality@buchi.com

BUCHI reserves the right to make changes to the manual as deemed necessary in the light of experience, especially with respect to structure, illustrations and technical details.

This manual is copyrighted. Information from it may neither be reproduced, distributed, or used for competitive purposes, nor made available to third parties. The manufacture of any component with the aid of this manual without prior written agreement is also prohibited.

Contents

1	About this document.....	7
1.1	Connected devices	7
1.2	Warning notices in this document.....	7
1.3	Symbols	7
1.3.1	Warning symbols	7
1.3.2	Mandatory directive symbols	7
1.3.3	Mark-ups and symbols.....	8
1.4	Trademarks.....	8
2	Safety.....	9
2.1	Proper use	9
2.2	Use other than that intended	9
2.3	Staff qualification	9
2.4	Location of warning signs on the product (front view)	10
2.5	Residual risks	10
2.5.1	Faults during operation	10
2.5.2	Damage to the ice condenser	10
2.5.3	Glass and acrylic breakage.....	10
2.5.4	Low internal pressure.....	11
2.5.5	Cold and hot surfaces	11
2.6	Personal protective equipment	11
2.7	Modifications.....	11
3	Product description.....	12
3.1	Description of function	12
3.1.1	Freezing phase	12
3.1.2	Main drying phase.....	12
3.1.3	Secondary-drying phase	13
3.2	Configuration	14
3.2.1	Front view	14
3.2.2	Rear view	14
3.2.3	Connections on the rear side	15
3.2.4	Control panel.....	15
3.2.5	Pro control panel.....	16
3.3	Type plate.....	16
3.4	Scope of delivery	17
3.5	Refrigerant Specification.....	17
3.6	Technical data	17
3.6.1	Lyovapor™ L-200	17
3.6.2	Ambient conditions.....	18
3.6.3	Materials	18
4	Transport and storage.....	19
4.1	Transport	19
4.2	Storage	19
4.3	Lifting the instrument	19

5	Installation	21
5.1	Installation site	21
5.2	Securing against earthquakes	21
5.3	Putting the instrument in operation	22
5.3.1	Preparing the instrument.....	22
5.3.2	Establishing electrical connections	22
5.3.3	Fitting the advanced vacuum control unit	22
5.3.4	Manual switch on the main valve	24
5.3.5	Connecting the inert gas (optional feature).....	25
5.3.6	Assembling pressure sensor PPG010 (optional accessory).....	25
5.3.7	Assembling the alternative pressure sensor (optional accessory).....	25
5.3.8	Fitting the drain valve strainer.....	26
5.3.9	Preparing the condensate drain hose	26
5.4	Commissioning the vacuum pump.....	27
5.5	Establishing LAN connection	28
5.5.1	Requirements for local network settings	28
5.5.2	Preparing the instrument for app using	29
5.5.3	Enabling BUCHI Cloud access	29
5.6	Insert SD card (Pro control panel only).....	29
6	Operating the control panel	31
6.1	Layout of the control panel	31
6.2	Function bar	31
6.3	Menu bar.....	32
6.3.1	Start menu	33
6.3.2	Favourites menu	33
6.3.3	Configuration menu.....	33
6.3.4	Messages menu.....	36
6.4	Status bar	36
6.5	Carrying out freeze-drying	38
6.5.1	Preparing the instrument.....	38
6.5.2	Starting freeze-drying.....	38
6.5.3	Editing parameters while the process is running	39
6.5.4	Ending freeze-drying	39
6.5.5	Shutting down the instrument	39
6.5.6	Switching off the instrument.....	40

7	Operating Pro control panel	41
7.1	Layout of Pro control panel	41
7.2	Function bar	41
7.3	Other symbols on the control panel	43
7.4	Menu bar	43
7.4.1	Start menu	43
7.4.2	Favourites menu	44
7.4.3	Method menu	44
7.4.4	Configuration menu	44
7.4.5	Messages menu	47
7.5	Status bar	47
7.6	Editing a method	49
7.6.1	Creating a new method	49
7.6.2	Changing the name of a method	50
7.6.3	Setting the sample collapse temperature	50
7.6.4	Setting the gas type	50
7.6.5	Setting the shelf loading temperature	51
7.6.6	Setting the steps of a method	51
7.6.7	Setting the phases of a method	52
7.7	Deleting a method	54
7.8	Setting end point definitions	54
7.8.1	Connect the sensors for pressure difference test (optional feature)	55
7.8.2	Pressure difference test (optional feature)	55
7.8.3	Temperature difference test	56
7.8.4	Determining offset value	57
7.9	Performing freeze-drying using a method [Pro control panel]	58
7.9.1	Preparing the instrument	58
7.9.2	Selecting a method	58
7.9.3	Starting freeze-drying	58
7.9.4	Changing parameters while the process is running	59
7.9.5	Ending freeze-drying	59
7.9.6	Shutting down the instrument	60
7.9.7	Switching off the instrument	60
7.10	Performing freeze-drying manually [Pro control panel]	60
7.10.1	Preparing the instrument	60
7.10.2	Editing parameters while the process is running	61
7.10.3	Ending freeze-drying	61
7.10.4	Shutting down the instrument	61
7.10.5	Switching off the instrument	62
8	Operating top-mount drying racks	63
8.1	Operating stoppering acrylic drying chamber	63
8.2	Operating manifold acrylic drying chamber (heatable shelves)	66
8.3	Operating manifold acrylic drying chamber (non-heatable shelf)	69
8.4	Operating acrylic drying chamber (heatable shelf)	70
8.5	Operating acrylic drying chamber (on-heatable shelf)	73
8.6	Operating manifold drying rack	74
8.7	Operating manifold valves	75
9	Cleaning and servicing	76
9.1	Regular maintenance work	76
9.2	Performing a vacuum test	77
9.3	Performing a leak test	77
9.3.1	Performing a leak test with a drying chamber	77
9.3.2	Performing leak test with a manifold drying rack	79

10	Help with faults	81
10.1	Troubleshooting	81
10.2	Faults, possible causes and remedies.....	81
10.3	Locating leaking manifold valve.....	82
10.4	Finding a leaking regulating valve or aeration valve.....	82
10.5	Error messages	83
11	Taking out of service and disposal.....	85
11.1	Disposal	85
11.2	Returning the instrument	85
12	Appendix	86
12.1	Spare parts and accessories	86
12.1.1	Accessories.....	86
12.1.2	Further accessories	87
12.1.3	Spare parts	87
12.1.4	Top-mount drying rack accessories	89
12.1.5	Software	91

1 About this document

This operation manual is applicable for all variants of the instrument. Read this operation manual before operating the instrument and follow the instructions to ensure safe and trouble-free operation.

Keep this operation manual for later use and pass it on to any subsequent user or owner.

BÜCHI Labortechnik AG accepts no liability for damage, faults and malfunctions resulting from not following this operation manual.

If you have any questions after reading this operation manual:

► Contact BÜCHI Labortechnik AG Customer Service.

<https://www.buchi.com/contact>

1.1 Connected devices

In addition to these operating instructions, follow the instructions and specifications in the documentation for the connected devices.

1.2 Warning notices in this document

Warning notices warn you of dangers that can occur when handling the device. There are four danger levels, each identifiable by the signal word used.

Signal word	Meaning
DANGER	Indicates a danger with a high level of risk which could result in death or serious injury if not prevented.
WARNING	Indicates a danger with a medium level of risk which could result in death or serious injury if not prevented.
CAUTION	Indicates a danger with a low level of risk which could result in minor or medium-severity injury if not prevented.
NOTICE	Indicates a danger that could result in damage to property.

1.3 Symbols

The following symbols may be displayed in this instruction manual or on the device:

1.3.1 Warning symbols

Symbol	Meaning
	General warning
	Breakable items
	Instrument damage

1.3.2 Mandatory directive symbols

Symbol	Meaning	Symbol	Meaning
	Wear safety goggles		Wear protective clothing

Symbol	Meaning	Symbol	Meaning
	Wear protective gloves		Heavy load, do not lift without assistance

1.3.3 Mark-ups and symbols



NOTE

This symbol draws attention to useful and important information.

- ☑ This character draws attention to a requirement that must be met before the instructions below are carried out.
- ▶ This character indicates an instruction that must be carried out by the user.
- ⇒ This character indicates the result of a correctly carried out instruction.

Mark-up	Explanation
<i>Window</i>	Software Windows are marked-up like this.
<i>Tab</i>	Tabs are marked-up like this.
<i>Dialog</i>	Dialogs are marked-up like this.
<i>[Button]</i>	Buttons are marked-up like this.
<i>[Field names]</i>	Field names are marked-up like this.
<i>[Menu / Menu item]</i>	Menus or menu items are marked-up like this.
Status	Status is marked-up like this.
Signal	Signals are marked-up like this.

1.4 Trademarks

Product names and registered or unregistered trademarks that are used in this document are used only for identification and remain the property of the owner in each case.

2 Safety

2.1 Proper use

The Lyovapor™ L-200 is used for freeze-drying solid materials in ampoules, vials, dishes, round-neck or wide-neck flasks and trays is exclusively intended for that purpose. The Lyovapor™ L-200 can be used in laboratories for the following tasks:

- Sublimating and re-sublimating water

2.2 Use other than that intended

Use of any other kind than that described in the section Chapter 2.1 "Proper use", page 9 and any application that does not comply with the technical specifications (see Chapter 3.6 "Technical data", page 17) constitutes use other than that intended.

In particular, the following applications are not permissible:

- Use of the instrument in an environment with a potential risk of explosion or areas which require explosion-safe apparatus.
- Use of the instrument for processing substances outside of research and development.
- Production and processing of substances that can lead to spontaneous reactions, such as explosives, metal hydrides or solvents that can form peroxides.
- Processing with explosive gas mixtures.
- Use of acids and alkalis without first checking material compatibility.

Damage or hazards attributable to use of the product other than as intended are entirely at the risk of the operator alone.

2.3 Staff qualification

Unqualified persons are unable to identify risks and are therefore exposed to greater dangers.

The instrument may only be operated by suitably qualified laboratory staff.

These operating instructions are aimed at the following target groups:

Users

Users are persons that meet the following criteria:

- They have been instructed in the use of the instrument.
- They are familiar with the contents of these operating instructions and the applicable safety regulations and apply them.
- They are able on the basis of their training or professional experience to assess the risks associated with the use of the instrument.

Operator

The operator (generally the laboratory manager) is responsible for the following aspects:

- The instrument must be correctly installed, commissioned, operated and serviced.
- Only suitably qualified staff may be assigned the task of performing the operations described in these operating instructions.
- The staff must comply with the local applicable requirements and regulations for safe and hazard-conscious working practices.
- Safety-related incidents that occur while using the instrument should be reported to the manufacturer (quality@buchi.com).

BUCHI service technicians

Service technicians authorized by BUCHI have attended special training courses and are authorized by BÜCHI Labortechnik AG to carry out special servicing and repair measures.

2.4 Location of warning signs on the product (front view)

The following warning symbols are present on the instrument.

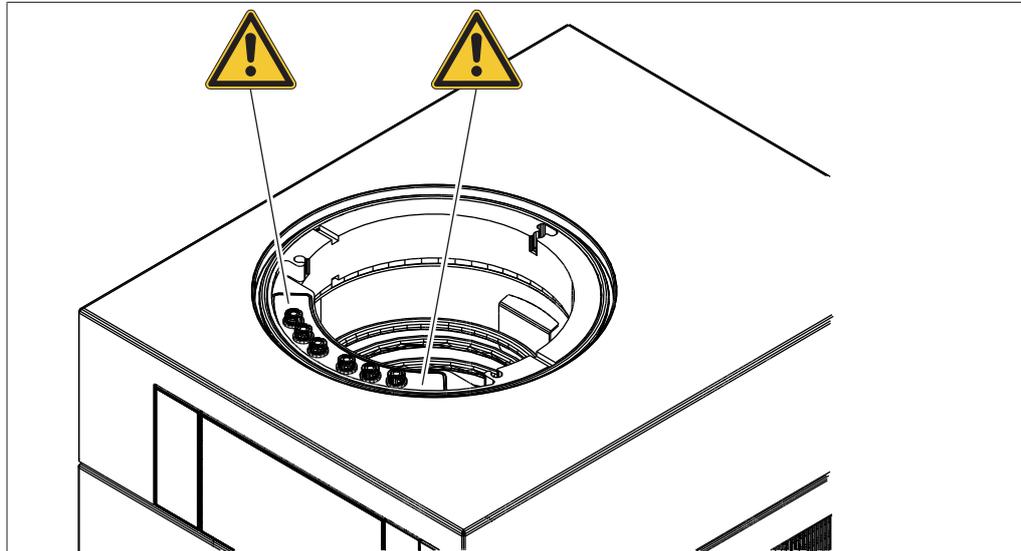


Fig. 1: Location of warning signs on the product

 General warning

2.5 Residual risks

The instrument has been developed and manufactured using the latest technological advances. Nevertheless, risks to persons, property or the environment can arise if the instrument is used incorrectly.

Appropriate warnings in this manual serve to alert the user to these residual dangers.

2.5.1 Faults during operation

If a device is damaged, sharp edges or exposed electrical wires can cause injuries.

- ▶ Regularly check device for visible damage.
- ▶ If faults occur, switch off the device immediately, unplug the power cord and inform the operator.
- ▶ Do not continue to use devices that are damaged.

2.5.2 Damage to the ice condenser

Damage to the ice condenser leads to coolant leakage and failure of the instrument.

- ▶ Wait until the ice is completely thawed.
- ▶ Do not use mechanical means to remove ice from the ice condenser.

2.5.3 Glass and acrylic breakage

Broken glass and acrylic can cause severe cuts.

Damaged glass and acrylic components may implode if subjected to a vacuum.

Minor damage to the ground joints impairs the sealing effect and may therefore diminish sublimation capacity.

- ▶ Handle the flask and other glass and acrylic components carefully and do not drop them.
- ▶ Always place the flasks in a suitable holder when they are not mounted on the Lyovapor™.

- ▶ Always visually inspect glass and acrylic components for damage every time they are to be used.
- ▶ Do not continue to use glass and acrylic components that are damaged.
- ▶ Always wear protective gloves when disposing of broken glass and acrylic.

2.5.4 Low internal pressure

Evacuating the system reduces the pressure in the drying chamber. This reduced pressure can cause glass and acrylic components to implode.

- ▶ Make sure that all glass and acrylic components are free of damage.

2.5.5 Cold and hot surfaces

The condenser coil and probes can be extremely cold. Heatable shelf areas can be extremely hot. If touched, hot and cold surfaces can cause skin burns.

- ▶ Do not touch cold or hot surfaces or liquids and/or wear suitable protective gloves.

2.6 Personal protective equipment

Depending on the application, hazards due to heat and/or corrosive chemicals may arise.

- ▶ Always wear appropriate personal protective equipment such as safety goggles, protective clothing and gloves.
- ▶ Make sure that the personal protective equipment meets the requirements of the safety data sheets for all chemicals used.

2.7 Modifications

Unauthorized modifications can affect safety and lead to accidents.

- ▶ Use only genuine BUCHI accessories, spare parts and consumables.
- ▶ Carry out technical changes only with prior written approval from BUCHI.
- ▶ Only allow changes to be made by BUCHI service technicians.

BUCHI accepts no liability for damage, faults and malfunctions resulting from unauthorized modifications.

3 Product description

3.1 Description of function

The Lyovapor™ is a freeze-dryer in which frozen samples can be gently dried. The basis of freeze-drying is sublimation. Sublimation refers to the process whereby a substance transforms directly from the solid to the gaseous state.

The physical process of sublimation can be explained using the solvent water as an example.

- The water is frozen.
- The frozen water is transformed into the gaseous state under vacuum at a pressure below the triple point.

Thus, freeze-drying takes place in three phases:

1. **Freezing phase:** the sample is frozen at atmospheric pressure.
2. **Main drying phase:** heat is applied to the frozen sample under a vacuum. The frozen water is removed by sublimation.
3. **Secondary drying phase (only possible with heatable shelves):** the trace levels of water remaining are removed by heating.

The Lyovapor™ consists of an ice condenser and various top-mount drying racks. The top-mount drying racks can be chosen to suit the availability of the sample being dried and the requirements of the end product.

The following top-mount drying racks can be used:

- Non-heatable and heatable shelves in rack
- Trays in rack
- Top-mount rack with manifold valves

3.1.1 Freezing phase

In the freezing phase, the aqueous preparation is transformed to a solid state. Freezing takes place under atmospheric pressure using a separate freezer, a liquid nitrogen bath, or a mixture of dry ice and alcohol.

The end of the freezing phase is reached as soon as the water contained in the preparation has fully crystallized.

3.1.2 Main drying phase

In the main drying phase, the ice crystals are removed from the preparation by sublimation. Sublimation in the Lyovapor™ takes place under a vacuum with the addition of thermal energy.

To create the vacuum, the pressure is lowered to the level required for sublimation. For water that is: less than 6.11mbar.

As the ice condenser is colder than the preparation being dried, the vapour pressure in the area of the ice condenser is lower than in the area of the preparation. The water vapour escaping from the preparation therefore flows towards the ice condenser. The water vapour condenses on the coil of the ice condenser.

If a manifold-valve rack is used, heat transfer takes place by convection and radiation from the surroundings. Control of the thermal energy transferred is then difficult.

If using a drying chamber with heatable shelves, heat transfer takes place by direct contact. The temperature of the heatable shelves is controllable. Control of the thermal energy transferred is then possible.

Controlling the heat transfer prevents the following critical temperatures for amorphous and crystalline materials to be reached:

- the glass transition temperature T_g' of the frozen preparation
- the collapse temperature T_c .
- the eutectic temperature T_{eu} .

Above the glass transition temperature and the collapse temperature, the viscosity of the frozen preparation increases. The increased viscosity leads to the collapse of the preparation's matrix structure.

Above the eutectic temperature, the preparation melts.

During the main drying phase, the product temperature must remain below the collapse temperature for amorphous materials in the preparation.

Sublimation of the ice crystals progresses downwards from the surface of the product. Above the sublimation boundary, the product is dry ("freeze-dried cake"), while further inside the product is still frozen.

The end of the main drying phase is reached when all ice crystals have been removed from the preparation.

After the main drying phase, the remaining fluid content in the preparation can still be between 5 to 10%.

3.1.3 Secondary-drying phase

In the secondary drying phase, the unfrozen water is removed from the sample by desorption. The secondary drying function is performed by the heatable shelves in the drying chamber of the Lyovapor™.

In the secondary drying phase, the temperature of the heatable shelves is raised and held for several hours.

The end of the secondary drying phase is reached when the residual moisture in the sample is between 1% and 5% or the end point determination is succeeded.

3.2 Configuration

3.2.1 Front view

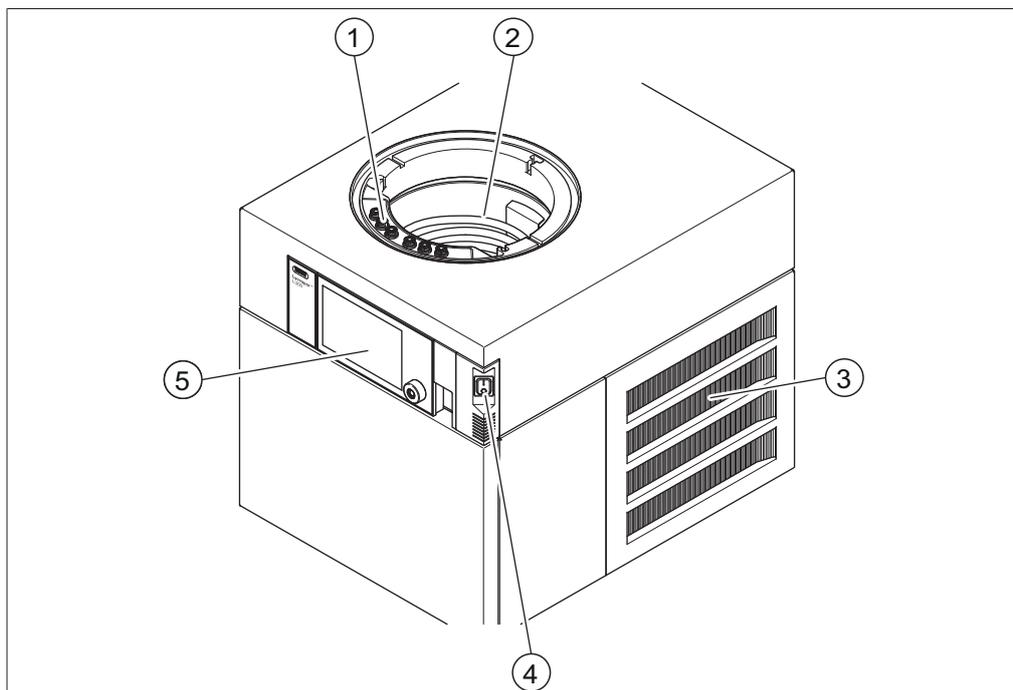


Fig. 2: Front view Lyovapor™ L-200

- | | | | |
|---|--|---|----------------------|
| 1 | Connections for heated shelves
(Lyovapor™ L-200 Pro only)
(48 V, max. 2 A) | 2 | Ice condenser |
| 3 | Ventilation slots | 4 | On/Off master switch |
| 5 | User interface | | |

3.2.2 Rear view

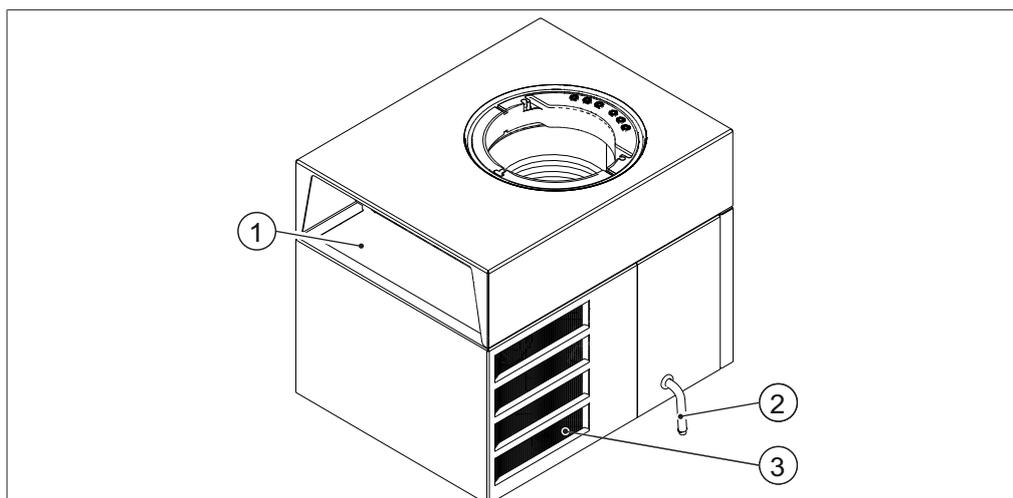


Fig. 3: Rear view [Lyovapor L-200]

- | | | | |
|---|--|---|---------------------------|
| 1 | Connections on the rear side
(See Chapter 3.2.3 "Connections on
the rear side", page 15) | 2 | Drain hose for condensate |
| 3 | Ventilation slots | | |

3.2.3 Connections on the rear side

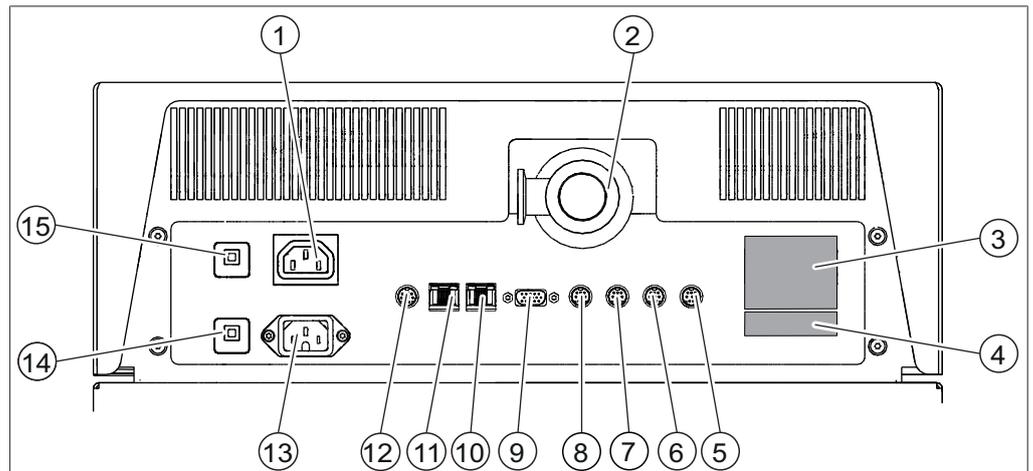


Fig. 4: Connections on rear panel

- | | |
|---|--|
| 1 Vacuum pump connection | 2 Vacuum connection |
| 3 Type plate | 4 Refrigerant details |
| 5 Main valve connection
(24 V, ≤ 0.4 A) | 6 Pressure regulating valve connection
(24 V, ≤ 0.4 A) |
| 7 Aeration valve connection
(24 V, ≤ 0.4 A) | 8 Spare
(24 V, ≤ 0.4 A) |
| 9 External pressure sensor connection
(24 V, max. 0.125 A) | 10 Internal pressure sensor connection
(5 V, max. 0.125 A) |
| 11 LAN port | 12 COM port
(24 V, ≤ 0.4 A) |
| 13 Power supply connection | 14 Fuse |
| 15 Fuse | |

3.2.4 Control panel

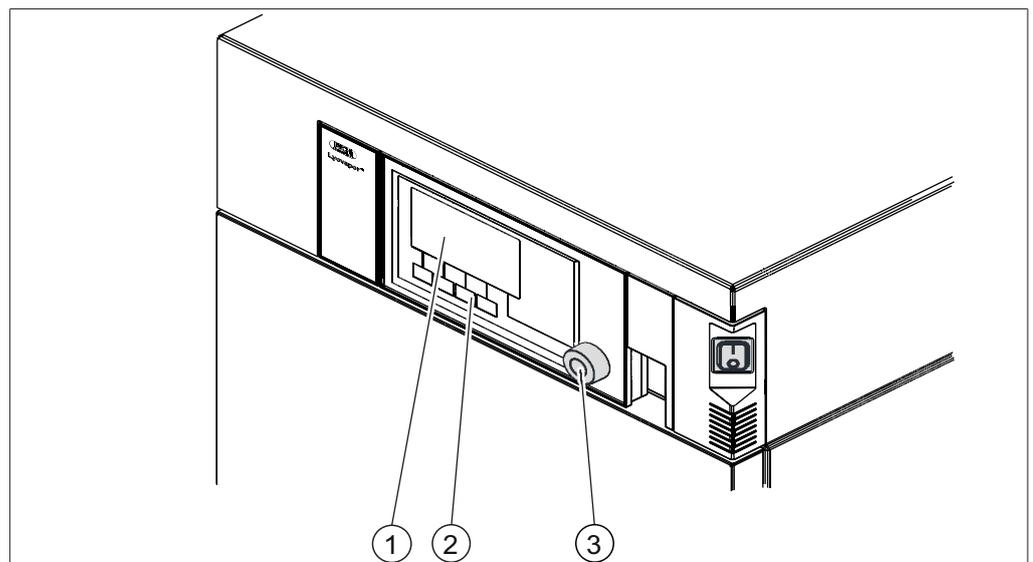


Fig. 5: Control panel

- | | |
|----------------------|--------------------|
| 1 View | 2 Function buttons |
| 3 Navigation control | |

3.2.5 Pro control panel

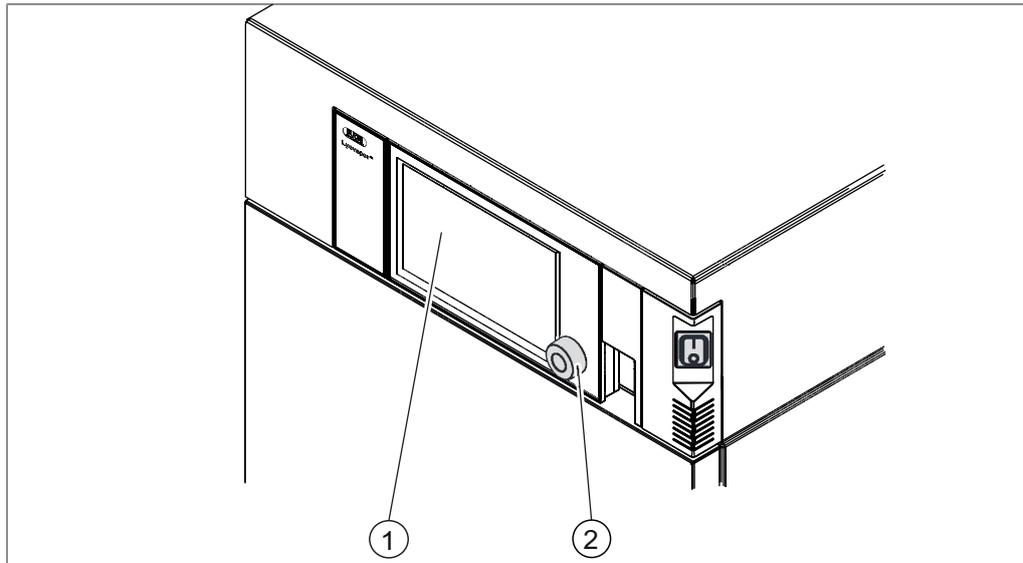


Fig. 6: Pro control panel

- 1 Touch-screen display
- 2 Navigation control

3.3 Type plate

The type plate identifies the instrument. The type plate is located on the rear of the instrument.

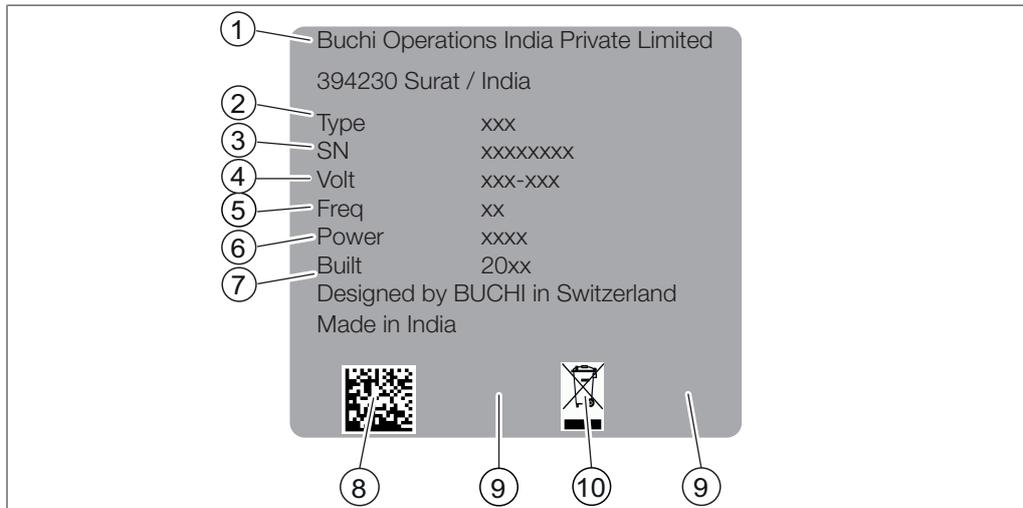


Fig. 7: Type plate

- 1 Company name and address
- 2 Instrument name
- 3 Serial number
- 4 Input voltage range
- 5 Frequency
- 6 Power consumption maximum
- 7 Year of manufacture
- 8 Product code
- 9 Approvals
- 10 Symbol for "Do not dispose of as household waste"

The following instrument names are possible:

- L-200
- L-200 Pro

3.4 Scope of delivery



NOTE

The scope of delivery depends of the configuration of the purchase order.

Accessories are delivered as per the purchase order, order confirmation, and delivery note.

3.5 Refrigerant Specification

The instrument uses 2 type of compressors to maintain the ice condenser temperature. For details see Lyovapor™ L-300.

3.6 Technical data

3.6.1 Lyovapor™ L-200

Specification	L-200 for 50 Hz	L-200 for 60 Hz
Dimensions without drying attachments (W x D x H)	460 × 585 × 510 mm	460 × 585 × 510 mm
Weight	75 kg	75 kg
Minimum clearance on all sides	300 mm	300 mm
Connection voltage	220-240 VAC	208-230 VAC
Power consumption (rated)	1'200 W	1'200 W
Power consumption (maximum)	1'800 W	1'800 W
Lug	10 A/250 V	10 A/250 V
Frequency	50 Hz	60 Hz
Overvoltage category	II	II
Protection rating	IP20	IP20
Pollution degree	2	2
Condensing capacity at 20 °C ambient temperature	≥ 6 kg / 24 h	≥ 6 kg / 24 h
Lowest condenser temperature	-55 °C	-55 °C
Temperature divergence	± 3.0 °C	± 3.0 °C
Condenser capacity	≤ 6 kg	≤ 6 kg
Condenser surface area	1'410 cm ²	1'410 cm ²
Number of compressors	1	1
Refrigerant	R507 CFC-free	R507 CFC-free
Refrigerant quantity	485 g	442 g
Drying shelf temperature regulation	up to 60 °C	up to 60 °C
Inert gas pressure	1.1 - 1.2 bar (max. 2 bar)	1.1 - 1.2 bar (max. 2 bar)
Drying shelf temperature tolerance	± 1.0 °C	± 1.0 °C
Cooling capacity compressor	1.97 kW	2.33 kW
Vacuum generation time to 0.1 mbar*	Typically ≤ 10 min	Typically ≤ 10 min
Volume-based leakage rate*	Typically ≤ 0.001 mbar x L/sec	Typically ≤ 0.001 mbar x L/sec

Specification	L-200 for 50 Hz	L-200 for 60 Hz
Minimum system vacuum (with Pfeiffer Duo 6 vacuum pump / without samples)	Typically ≤ 30 mTorr	Typically ≤ 30 mTorr
Optimum control range vacuum (with Pfeiffer Duo 6 vacuum pump / without samples)	50 to 500 mTorr	50 to 500 mTorr
Certificates	CE / CSA	CE / CSA

3.6.2 Ambient conditions

For indoor use only.

Max. altitude above sea level	2'000 m
Ambient temperature	15 - 30°C
Maximum relative humidity	80 % for temperatures up to 30°C
Storage temperature	max. 45°C

3.6.3 Materials



NOTE

Further information on chemical resistance. See *List of chemical resistances Lyovapor™*

Component	Materials
Lyovapor™ housing	Steel 1.4301/304 with powder coating
Vacuum chamber and components	Steel 1.4301/304
Main connector	PE-UHMW 1000
Drying chamber tube and cover	PMMA GS
Seals	FKM
Manifold drying rack	Steel 1.4301/304
Manifold valves	Natural rubber, PP
Cooling medium circuit	Copper for freezing applications to EN 12735-1
Vacuum clips	Aluminium
Condensate drain tube	Silicone
Condensate drain, ventilation and control valve	Brass with EPDM seal
Main valve	Aluminum with FKM seal

4 Transport and storage

4.1 Transport



NOTICE

Risk of breakage due to incorrect transportation

Make sure that the instrument is fully dismantled.

Pack every instrument components properly to prevent breakage. Use the original packaging whenever possible.

Avoid sharp movements during transit.

- ▶ After transporting, check the instrument and all glass components for damage.
- ▶ Damage that has occurred in transit should be reported to the carrier.
- ▶ Keep packaging for future transportation.

4.2 Storage

- ▶ Make sure that the ambient conditions are complied with (see Chapter 3.6 "Technical data", page 17).
- ▶ Wherever possible, store the device in its original packaging.
- ▶ After storage, check the device, all glass components, seals and tubing for damage and replace if necessary.

4.3 Lifting the instrument



WARNING

Danger due to incorrect transportation

The possible consequences are crushing injuries, cuts and breakages.

- ▶ The instrument should be transported by four persons at the same time.
- ▶ Lift the instrument at the points indicated.

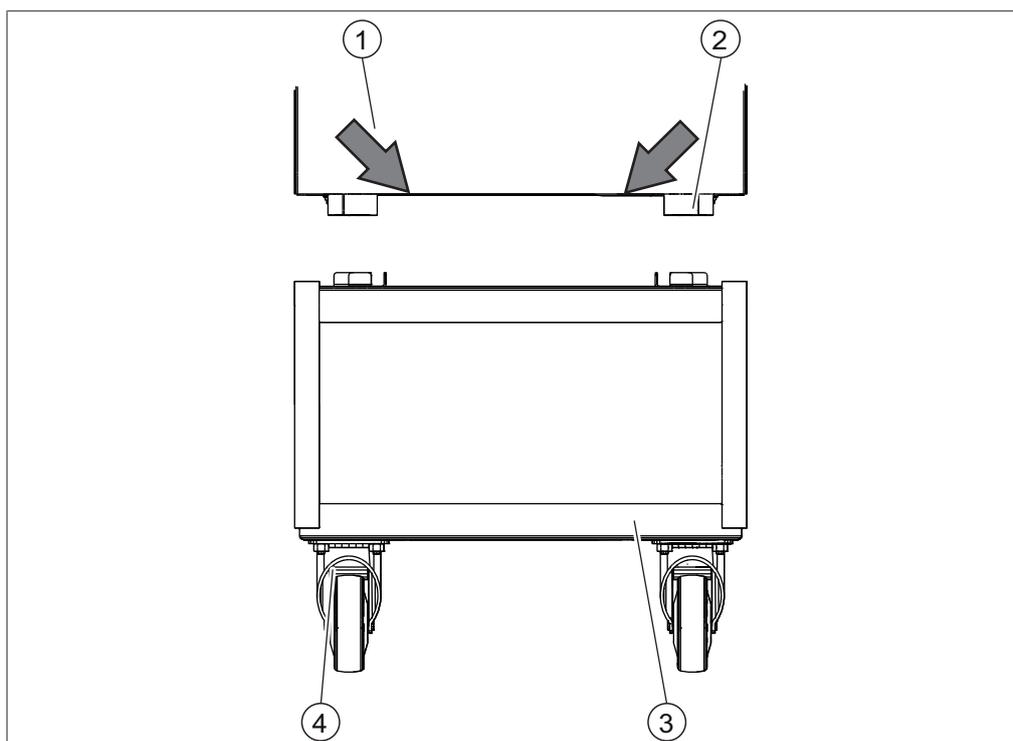


Fig. 8: Lifting the instrument

- | | |
|---------------------|----------------------------|
| 1 Instrument | 2 Feet |
| 3 Equipment trolley | 4 Castor brakes on trolley |

Precondition:

- Make sure that the castor brakes on the equipment trolley are locked on.
- ▶ Lift the instrument – this requires four persons each lifting at one of the points indicated on the front and rear of the instrument.
- ▶ Set the instrument down on the equipment trolley.

5 Installation

5.1 Installation site



NOTICE

Instrument damaged if switched on too early.

After transporting, wait twelve hours before switching on the instrument. The fluid in the cooling system requires twelve hours to collect in the refrigerant compressor.

The installation site must meet the following requirements:

- Firm, level surface
- Minimum space requirement: 520 mm x 645 mm x 510 mm (W x D x H).
- Take into account the maximum product dimensions and weight.
- Take into account the 1100 mm operating height of the drying attachments.
- Clearance on each side of the instrument must be at least 30 cm. This clearance ensures air circulation and prevents the instrument from overheating.
- Do not place loose papers or cloths below or to the sides of the instrument, as these could impede the air circulation if drawn in.
- Operate the instrument at an ambient temperature of +15°C to +30°C.
- Do not expose the instrument to any external thermal loads, such as direct solar radiation.
- When installing the instrument, make sure that the feet do not bend.
- When mounting on an instrument cart, place the feet of the instrument into the supports on the instrument cart.



NOTE

Make sure that the power supply can be interrupted at any time during an emergency.

5.2 Securing against earthquakes

The Lyovapor™ L-200 has an earthquake fixing point to protect the device against falling.

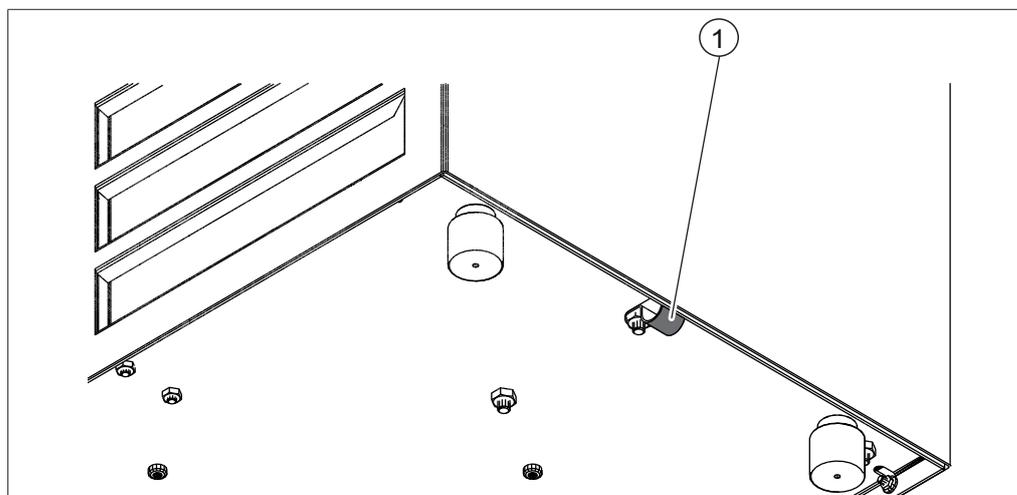


Fig. 9: Lyovapor™ L-200

1 Lashing mount

- ▶ Tie the lashing mount to a fixed point using strong cord or a wire.

5.3 Putting the instrument in operation



NOTICE

Instrument damaged if restarted too early

Wait ten minutes before restarting the instrument. The oil in the refrigerant compressor requires ten minutes to return to the collection tank.

5.3.1 Preparing the instrument

- ▶ Clean the instrument with a damp cloth before commissioning.
- ▶ Check all sealing surfaces for scratches, dust, and cleanliness.

5.3.2 Establishing electrical connections



NOTICE

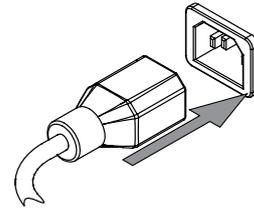
Risk of instrument damage because of not suitable power supply cables.

Not suitable power supply cables can cause bad performance or an instrument damage

- ▶ Use only BUCHI power supply cables.

Precondition:

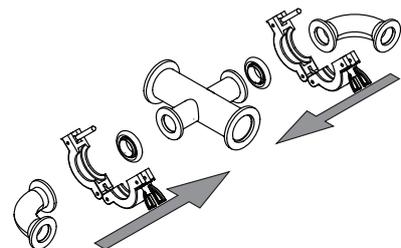
- The electrical installation is as specified on the type plate.
 - The electrical installation is equipped with a proper grounding system.
 - The electrical installation is equipped with suitable fuses and electrical safety features.
 - The installation site is as specified in the technical data. See Chapter 3.6 "Technical data", page 17.
- ▶ Connect the power supply cable to the connection on the instrument. See Chapter 3.2 "Configuration", page 14.



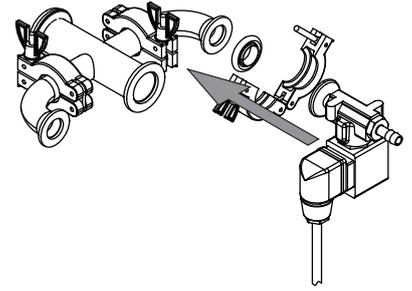
- ▶ Connect the mains plug to an own mains outlet socket.

5.3.3 Fitting the advanced vacuum control unit

- ▶ Fit the 90° elbows onto the cross-pipe.



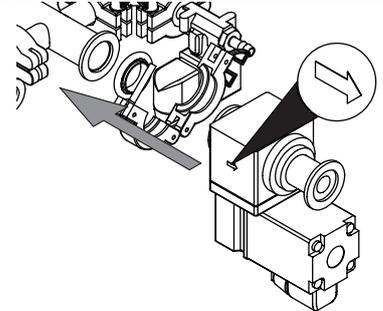
- ▶ Fit the aeration valve onto the 90° elbow.



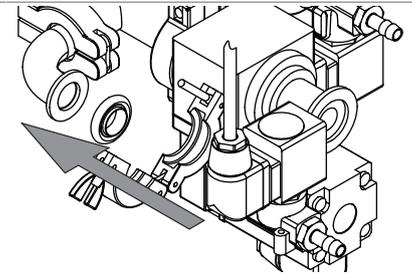
Precondition:

- The arrow is pointing in the direction of the vacuum pump.

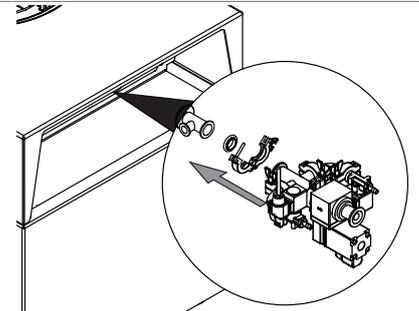
- ▶ Fit the main valve onto the cross-pipe.



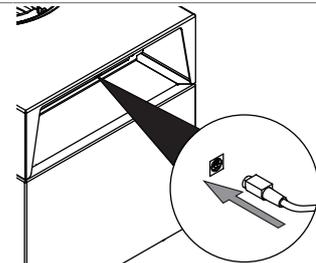
- ▶ Fit the pressure-regulating valve onto the 90° elbow.



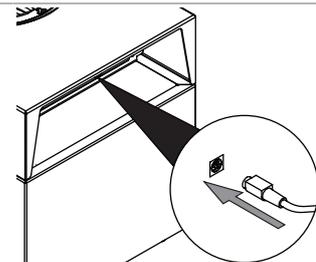
- ▶ Fit the assembled advance vacuum control unit onto the instrument.



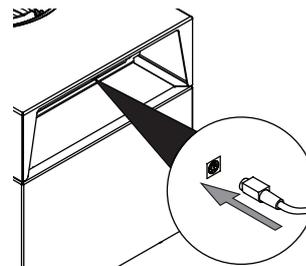
- ▶ Plug the aeration valve connector into the socket marked **Aeration Valve**.



- ▶ Plug the pressure-regulating valve connector into the socket marked **Regulation valve**.



- ▶ Plug the main valve connector into the socket marked **Main Valve**.



5.3.4 Manual switch on the main valve

Use the main valve manual switch to set the vacuum control mode.

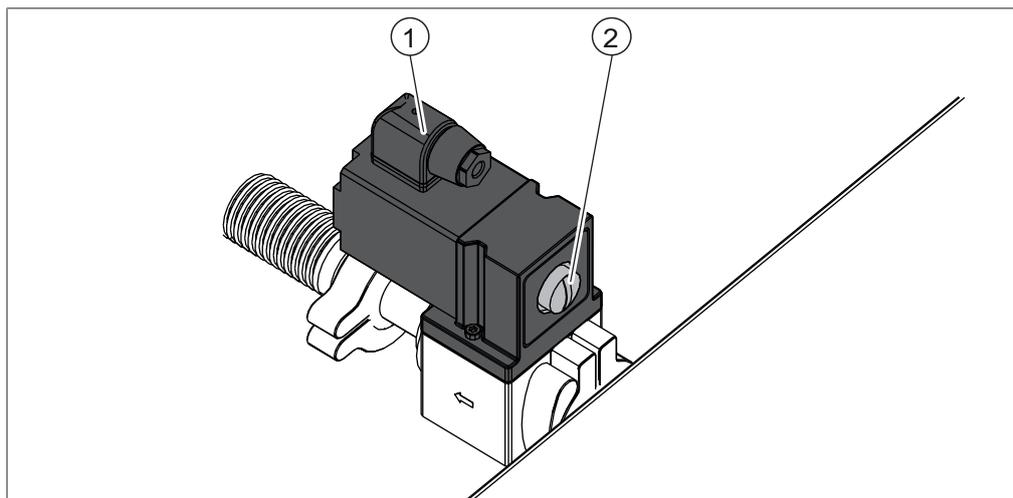


Fig. 10: Manual switch on main valve

1 Main valve

2 Manual switch on main valve

Manual switch positions

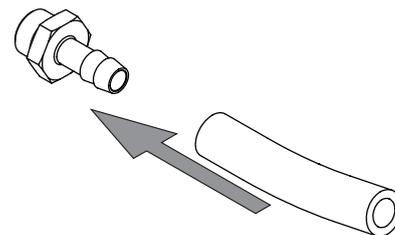
Manual switch position	Meaning
	<p>Precondition:</p> <ul style="list-style-type: none"> <input checked="" type="checkbox"/> Pressure-regulating valve and venting valve are connected. <ul style="list-style-type: none"> ▶ The vacuum is regulated by the pressure-regulating valve and venting valve.
	<p>Precondition:</p> <ul style="list-style-type: none"> <input checked="" type="checkbox"/> Pressure-regulating valve and venting valve are not connected. <ul style="list-style-type: none"> ▶ The vacuum is regulated by the main valve.
	<p>Precondition:</p> <ul style="list-style-type: none"> <input checked="" type="checkbox"/> The main valve manual switch is depressed. <ul style="list-style-type: none"> ▶ As long as the main valve manual switch is depressed, vacuum regulation is deactivated.
	<p>The vacuum is not regulated.</p>

5.3.5 Connecting the inert gas (optional feature)

Precondition:

- ☑ Make sure that the pressure of the inert gas matches the technical specifications. See Chapter 3.6 "Technical data", page 17

- ▶ Fit the inert gas tube onto the gas connection on the pressure regulating valve.
- ▶ Fix the inert gas tube with the tube clip.



5.3.6 Assembling pressure sensor PPG010 (optional accessory)

The pressure sensor measures the pressure in the ice condenser.

To protect against damage in transit, the pressure sensor is supplied pre-calibrated in the original packaging.

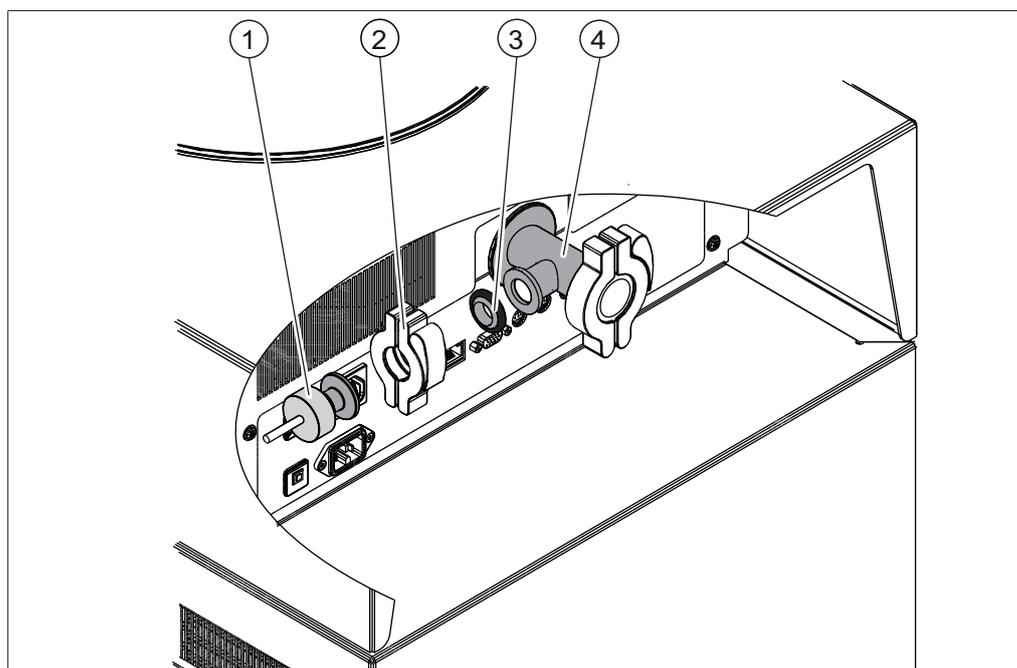


Fig. 11: Fitting the pressure sensor

- | | | | |
|---|------------------------|---|-----------------------|
| 1 | Pressure sensor PPG010 | 2 | Clamp, ISO-KF 16 |
| 3 | Seal, ISO-KF 16 | 4 | Connection, ISO-KF 16 |

- ▶ Switch the On/Off master switch to Off.
- ▶ Remove the shipping cap from the connection (4).
- ▶ Fit the pressure sensor (1) and seal (3) to the connection (4) and fix with the clamp (2).
- ▶ Plug the pressure sensor electrical connection into the socket marked **Internal Vacuum Sensor**.
- ▶ Select the sensor from the submenu *[Settings]* on the control panel.

5.3.7 Assembling the alternative pressure sensor (optional accessory)

Instead of the standard pressure sensor, an alternative pressure sensor can be used.

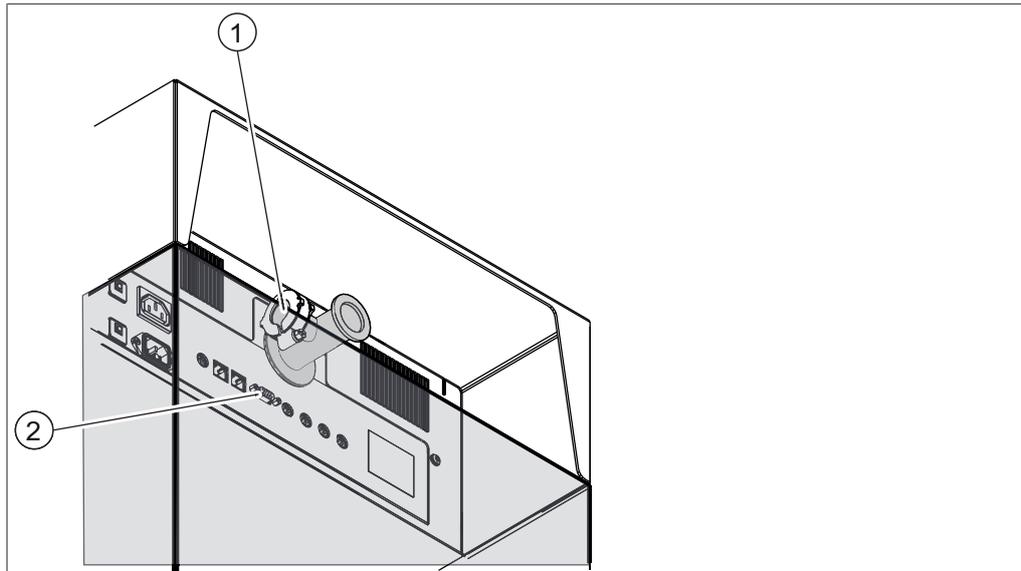


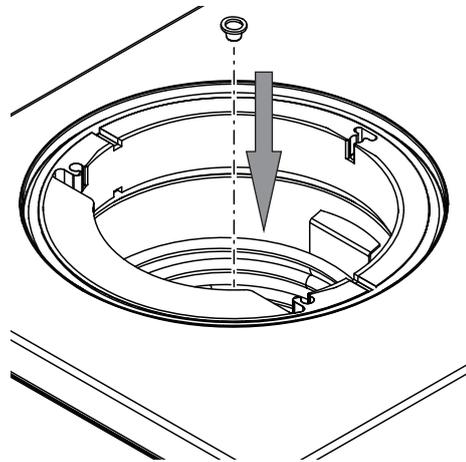
Fig. 12: Fitting alternative pressure sensor

- 1 Connection, ISO-KF 16 2 External pressure sensor connection

- ▶ Switch the On/Off master switch to Off.
- ▶ Remove the blanking cap from the connection (1).
- ▶ Connect the pressure sensor to the connection (1).
- ▶ Plug the pressure sensor connecting lead into the socket marked **External Vacuum Sensor** (2).
- ▶ Select the sensor from the submenu *[Settings]* on the control panel.

5.3.8 Fitting the drain valve strainer

- ▶ Place the drain valve strainer in the waste outlet in the base of the ice condenser.



5.3.9 Preparing the condensate drain hose



⚠ CAUTION

Risk of scalding by hot water

- ▶ Make sure the condensate drain hose is not loose.



NOTICE

Contamination of the device

Escaping condensate can contaminate the instrument.

- ▶ Fit the condensate drain hose with a downward slope. Make sure that the drain hose is not immersed in the condensate.
- ▶ Seal the condensate drain hose with the end plug as soon as cleaning of the instrument is completed.

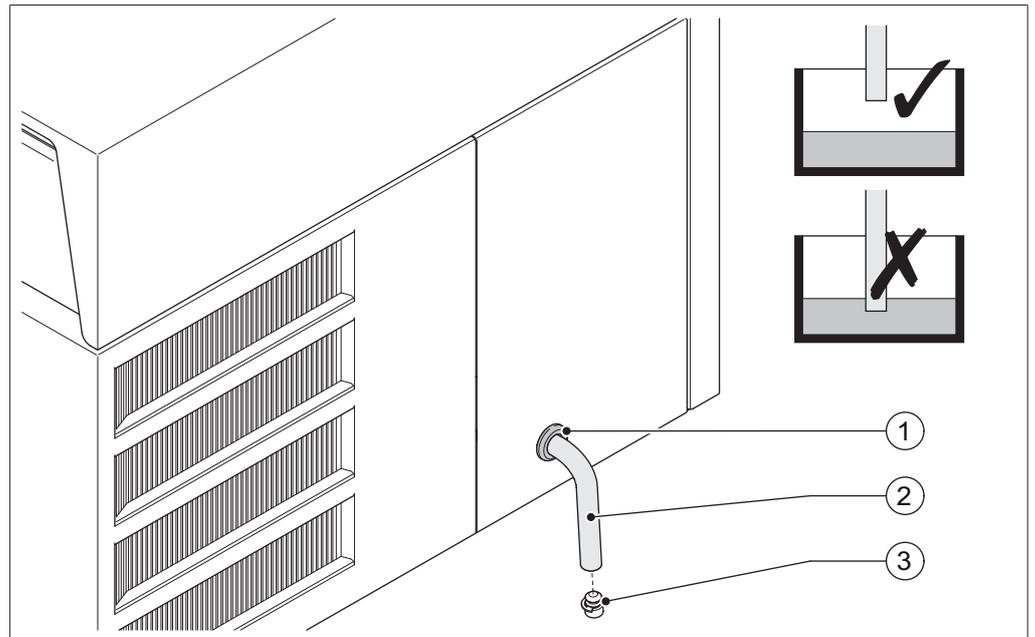


Fig. 13: Condensate drain hose

- | | |
|---|----------------------------|
| <p>1 Rubber ring</p> <p>2 Drain hose for condensate</p> <p>3 End plug</p> | <p>1</p> <p>2</p> <p>3</p> |
|---|----------------------------|

The condensate drain hose is on the side of the instrument. The drain hose is sealed with an end plug. The condensation is drained off through this drain hose after completion of the freeze-drying process.

- ▶ Pull the drain hose (2) together with end plug (3) out of the side panel of the instrument.
- ▶ Remove the end plug.
- ▶ Direct the drain hose into a waste outlet or place a container underneath it.

5.4 Commissioning the vacuum pump

The vacuum pump evacuates the top-mount drying rack during the freeze-drying process.



NOTICE

Open gas ballast valve.

A closed gas ballast valve when using solvents can cause damage to the instrument.

- ▶ Open the gas ballast valve.



NOTE

To increase the service life of the vacuum pump, operate the vacuum pump with an open gas ballast valve.



NOTE

Prepare the vacuum pump according to the manufacturer's instructions. See relevant documentation.

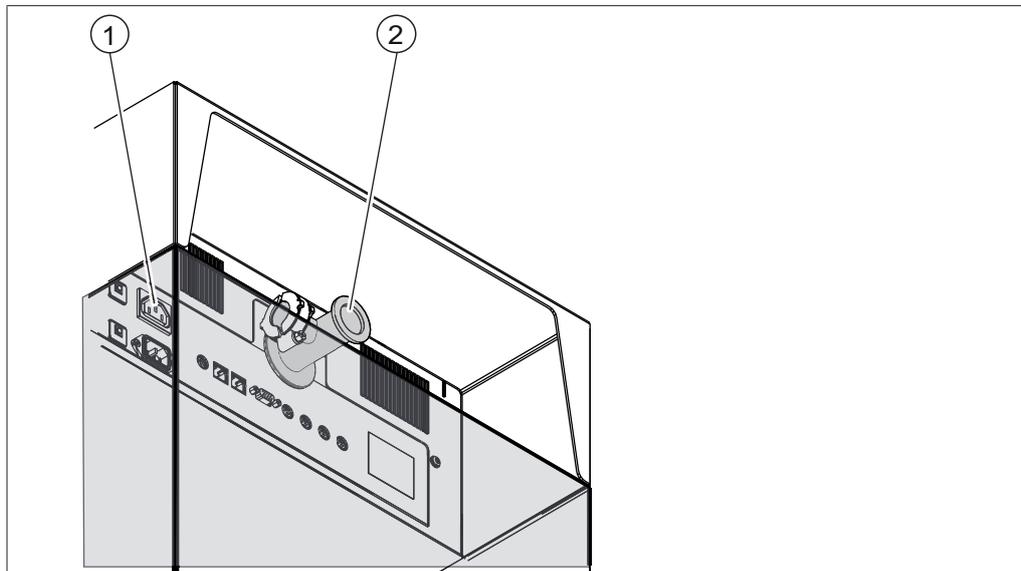


Fig. 14: Connections for vacuum pump

- | | | | |
|---|------------------------------|---|--------------------------------------|
| 1 | Vacuum pump power connection | 2 | Vacuum tube connection,
ISO-KF 25 |
|---|------------------------------|---|--------------------------------------|

- ▶ Switch the On/Off master switch to Off.
- ▶ Connect the vacuum pump vacuum tube to the vacuum tube connection (2).
- ▶ Plug the vacuum pump electrical connection into the socket marked **Vacuum Pump**.

5.5 Establishing LAN connection

5.5.1 Requirements for local network settings

- ▶ The following port has to be enabled in the firewall settings on the internet gateway:
 - TCP (HTTPS) traffics through remote port 443

- ▶ In order to use the BUCHI Cloud a DNS server must be configured on the instrument.

**NOTE**

If there is no DNS server available enter the IP address for the BUCHI Cloud connection manually.

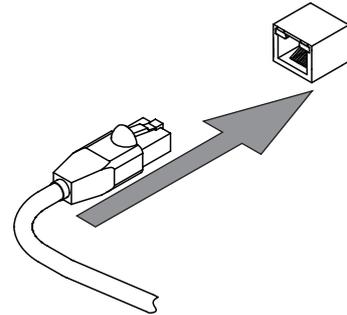
**NOTE**

If there is no DHCP server available enter the IP address, gateway subnet mask and DNS server manually.

5.5.2 Preparing the instrument for app using

NOTICE! Do not unplug the LAN cable while the unit is connected to the BUCHI Cloud Services.

- ▶ Connect the unit to the LAN (local area network).
- ▶ Restart the unit.



Navigation path

→  → [Settings] → [Network]

- ▶ Navigate to [Network].
- ▶ Activate the function [DHCP].
- ⇒ The unit is now ready.

5.5.3 Enabling BUCHI Cloud access

Enable access to BUCHI Cloud in order to use the BUCHI Monitor App and BUCHI Lyovapor software.

Navigation path

→  → Settings → Network → BUCHI Cloud

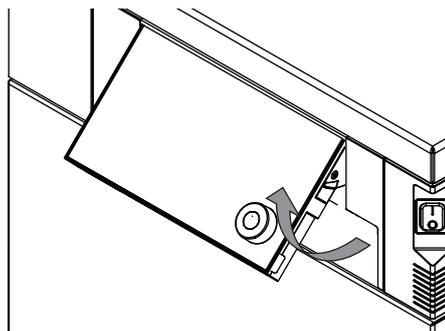
- ▶ Navigate to the action [BUCHI Cloud] via the navigation path.
- ▶ Select the option [Yes].
- ⇒ The instrument is connected to the BUCHI Cloud.

5.6 Insert SD card (Pro control panel only)

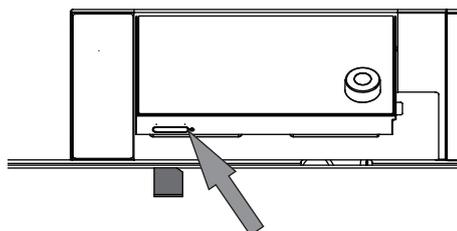
**NOTE**

Only insert or remove the SD card in Standby mode.

- Fold the control panel forward.



- Insert the SD card on the underside.



- Switch on the instrument.

⇒ The status bar shows the SD card symbol.

The following data is stored on the SD card:

- Numbering
- Date
- Time
- Set pressure
- Current pressure in the ice condenser
- Inlet temperature of the ice condensers
- Set drying shelf temperature
- Current temperature of the drying shelves
- Current sample temperatures

6 Operating the control panel

This section describes the operation of the instrument using the control panel.



CAUTION

Risk of injury from glass splinters

Sharp objects can damage the display.

- Keep sharp objects away from the display.



NOTICE

Unnecessary operation hours can affect the lifetime of the instrument.

Turn off the instrument if no samples are processed for several days.

6.1 Layout of the control panel

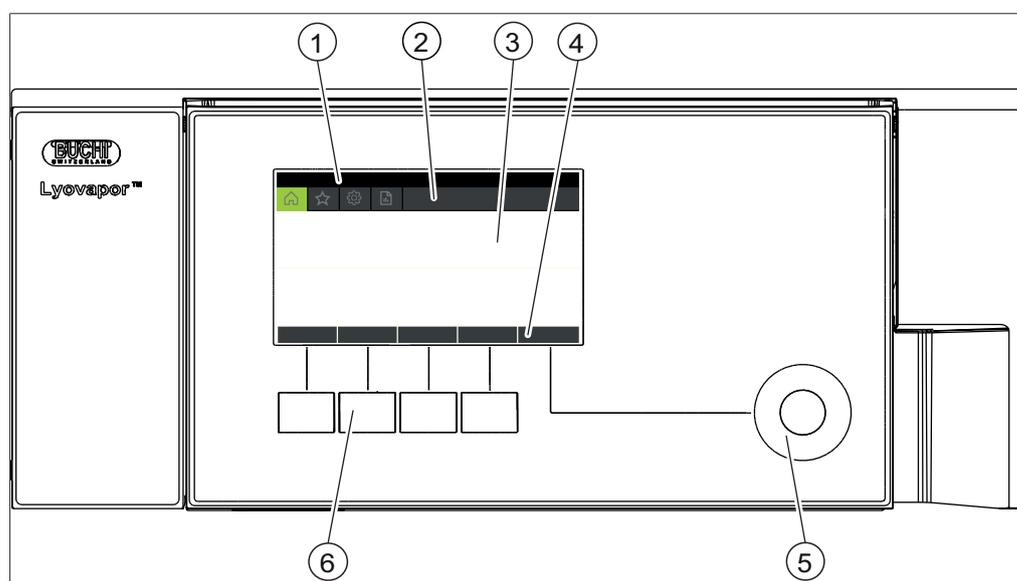


Fig. 15: Layout of the control panel

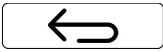
No.	Description	Function
1	Status bar	Shows the current status of the instrument.
2	Menu bar	Shows symbols representing the menus.
3	Content area	Shows current settings, submenus or actions depending on current operation.
4	Function bar	Shows functions that can be performed according to the current operation.
5	Navigation control	Used for navigating the user interface. Pressing the control performs the assigned function on the function bar.
6	Function buttons	Pressing a function button performs the assigned function on the function bar.

6.2 Function bar

The function bar shows available functions according to the current operation.

The functions on the function bar are executed by tapping the relevant function buttons or pressing the navigation control.

General function buttons

Symbol	Description	Meaning
	[Back]	The display reverts to the previous view.
	[Cancel]	Cancels an operation.
	[Add to favourites]	Adds the selected item to the <i>[[Favourites]]</i> menu.
	[Remove from favourites]	Removes the selected item from the <i>[Favourites]</i> menu.
	[Confirm]	Confirms an entry.
	[Edit]	Allows the selected item to be edited.
	[Menu]	Allows selection of a menu from the menu bar using the navigation control.
	[Save]	Saves the setting.

Process control function buttons

Symbol	Description	Meaning
	[Defrost]	Defrosts the ice condenser.
	[Aerate]	Vents the system.
	[Shut down]	The instrument shuts down.
	<i>[[Start]]</i>	Starts the freeze-drying process.
	[Start conditioning]	Starts the conditioning phase.
	<i>[[Skip]]</i>	Skips the current process.

6.3 Menu bar

The menus are represented by symbols on the menu bar. Navigation through the menus is by input controls.

The following menus are available:

Menu symbol	Meaning	Submenu/Action
	[Start] menu	<ul style="list-style-type: none"> Process control parameters
	[Favourites] menu	<ul style="list-style-type: none"> Bookmarks for individual entry points

Menu symbol	Meaning	Submenu/Action
	[<i>Configuration</i>] menu	<ul style="list-style-type: none"> • Process settings • Settings • Servicing • Service • System information
	[<i>Messages</i>] menu	<ul style="list-style-type: none"> • Notifications • Journal

6.3.1 Start menu

On the [*Start*] menu, parameters can be set manually.

Changing parameters

- ▶ Select a parameter by turning the navigation control.
 - ⇒ The control panel highlights the selected parameter in green.
- ▶ Tap the function [*Edit*] on the function bar.
 - ⇒ The control panel highlights the selected parameter in black.
- ▶ To increase or decrease the figure, turn the navigation control clockwise or anti-clockwise.
- ▶ Tap the function [*Save*] on the function bar.
 - ⇒ The setting is saved.

6.3.2 Favourites menu

The [*Favourites*] menu allows you to define submenus and actions as bookmarks.

Adding a favourite

- ▶ Navigate to a submenu or action.
- ▶ Tap the function [*Add to favourites*] on the function bar.
 - ⇒ The user interface switches to the [*Delete*] menu and displays the favourite created.

Removing a favourite

- ▶ On the [*Favourites*] menu, navigate to the favourite you wish to remove.
- ▶ Tap the function [*Delete*] on the function bar.
 - ⇒ The favourite is removed.

6.3.3 Configuration menu

On the [*Configuration*] menu, you can enter a variety of settings and retrieve information.

Process settings submenu

The submenu [*Process Settings*] contains functions for automatic process control.

Action	Option	Explanation
[<i>Vacuum test after conditioning</i>]	Off/On	Automatic vacuum test after the conditioning phase.

Settings submenu

The submenu [*Settings*] contains system settings for the instrument.

Action	Option	Explanation
<i>[Mobile connection password]</i>	View	The control panel shows a password for entry in the BUCHI Monitor app.
<i>[Mobile connection QR code]</i>	View	The control unit shows a QR code for reading by the BUCHI Monitor app.
<i>[Language]</i>	Choice of display language on the control panel	The following languages are available: English/German/French/Italian/Spanish/Russian/Portuguese/Japanese/Chinese/Indonesian/Korean
<i>[Temperature unit]</i>	Choice of unit for indication of temperatures	The following units are available: °C (Celsius)/°F (Fahrenheit)/K (Kelvin)
<i>[Pressure unit]</i>	Choice of unit for indication of the vacuum	The following units are available: hPa (hectopascals), mbar (millibars), torr (= torr), mTorr (= millitorr), mmHg (millimetres of mercury)
<i>[Date]</i>	Date input	Enter in sequence: Day, month, year. Apply the settings by pressing <i>[Save]</i> .
<i>[Time]</i>	Time input	Enter in sequence: Minutes, hours. Apply the settings by pressing <i>[Save]</i> .
<i>[Pressure sensor]</i>	Selection	Shows the available pressure sensors.
<i>[Vacuum pump oil exchange]</i>	Enter value	Enter the oil change interval recommended by the manufacturer.
<i>[Key sound]</i>	Off/On	Setting for audible signal in response to input controls.
<i>[Display brightness]</i>	Enter setting	Display illumination level in %: 0 - 100
<i>[Network]</i>	Enter value	The following parameters can be edited: Device name/MAC address/DHCP/ System IP address/Subnet mask/ Gateway/DNS server/BUCHI Cloud/ Server IP address
<i>[Delete app connection]</i>	Confirmation question	Resets external connections to the instrument.

Submenu Maintenance

The submenu *[Maintenance]* contains tests for maintaining the instrument.

Action	Option	Explanation
<i>[Vacuum test]</i>	Perform vacuum test	See Chapter 9.2 "Performing a vacuum test", page 77
<i>[Leak test]</i>	Perform leak test	See Chapter 9.3.1 "Performing a leak test with a drying chamber", page 77

Submenu Service



NOTE

While freeze-drying is in progress, no settings can be changed on the Service submenu.

Action	Option	Explanation
<i>[Refrigerant circuit]</i>	View	<p>The following information on the refrigerant circuit is available:</p> <ul style="list-style-type: none"> • Operating hours • Compressor • Ice condenser inlet temperature • Ice condenser outlet temperature • High-pressure safety cut-out • Low-pressure safety cut-out
<i>[Vacuum system]</i>	View	<p>The following information on the vacuum pump is available:</p> <ul style="list-style-type: none"> • Pump hours of duty • Pump oil hours of duty • Pressure in the ice condenser • Main valve • Vacuum pump • Venting valve • Regulating valve • Vacuum regulation 1 • Vacuum regulation 2
<i>[Defrosting system]</i>	Display/entry of figures	<p>The following information on the defrosting system is available:</p> <ul style="list-style-type: none"> • Hours of duty • Drain valve open/closed

Submenu System Information

The submenu *[System information]* contains details of the connected components and information on network connection diagnosis.

Action	Option	Explanation
<i>[Control panel]</i>	View	<p>The following information on the control panel is available:</p> <ul style="list-style-type: none"> • Serial number • Firmware version • Operating hours • Status • Board Temperature • 24V power supply • 5V power supply

Action	Option	Explanation
[L-200]	View	The following information on the L-200 is available: <ul style="list-style-type: none"> • Serial number • Firmware version • Hours of duty • Status • PCB Temperature • 48 V power supply • 24 V power supply • 5 V power supply • 3.3 V power supply
[Network diagnostics]	View/Enter settings	The following network diagnosis information is available: <ul style="list-style-type: none"> • MAC address • Network interruptions • Event list

6.3.4 Messages menu

The *[Messages]* menu shows the current instrument messages and the instrument's message history.

The following message types are possible:

- I = Information: No immediate actions by customer are needed.
- W = Warning: Minor failures during operation. Customer action is required.
- E = Error: Major failures during operation due to defective system component. Usually service support is needed.

Submenu Notifications

The submenu *[Notifications]* shows a list of unacknowledged and unresolved notifications together with date and time in each case.

Submenu Logbook

The submenu *[Logbook]* shows the instrument's message history.

Logbook:

- List of the last 100 messages.
- Every occurrence is shown with date and time.

The following status types are possible:

Symbol	Description	Meaning
x	Acknowledged	The message has been processed and acknowledged.
<	Sent	The message initiator is no longer present.
>	Received	The display shows a message.

6.4 Status bar

The status bar shows the status of the instrument.

The following statuses are possible:

Indication on status bar

View	Status
Unload / Load	Conditioning is completed. Before the freeze-drying process: Load the top-mount drying rack with a frozen sample. After the freeze-drying process: Remove the dried sample from the top-mount drying rack.
Aerating	The system is venting.
Shutting down	The instrument is shutting down. <ul style="list-style-type: none"> • The aeration valve and the drain valve are closed. • The status bar shows the remaining time.
Defrosting	The instrument is defrosting. <ul style="list-style-type: none"> • The aeration valve and the drain valve are open. • The status bar shows the remaining time. • Manual defrosting with water possible.
Standby	Shutting down is completed.
Conditioning	The instrument is starting up including starting refrigerant compressors and vacuum pump.
Warming up pump	The vacuum pump is being brought up to operating temperature.
Vacuum Test	The instrument is performing a vacuum test.
Leak Test	The instrument is performing a leak test.
Manual Drying	The instrument is in the course of a manual freeze-drying process.
Recovering	The system is in the process of recovering from a power failure (> 15 min). The current parameters of the freeze-drying process are being re-established.
Reconditioning	The instrument is restarting after a temporary power failure (< 15 min).

Symbols on the status bar

Symbol	Status
	The instrument is connected to the BUCHI Cloud.
	The instrument is defrosting.
	The instrument is starting up.
	The instrument is in energy-saving mode.

Symbol	Status
	<p>Before the freeze-drying process: Load the top-mount drying rack with a frozen sample.</p> <p>After the freeze-drying process: Remove the dried sample from the top-mount drying rack.</p>
	The system evacuates to the set pressure.
	The instrument is performing a vacuum test or a leak test.

6.5 Carrying out freeze-drying

6.5.1 Preparing the instrument

Time approx.
re- 30min
quired:



NOTE

To minimize the condensation of moisture from the air in the condenser, place a drying rack.

Navigation path

→ Start

- ▶ Navigate to the *[Start]* menu via the navigation path.
- ▶ Tap the function *[Start conditioning]* on the function bar.
 - ⇒ The temperature in the ice condenser decreases to operating temperature.
 - ⇒ The vacuum pump is brought up to operating temperature.
 - ⇒ After completion of the conditioning phase, the status bar shows the status **Unload / Load**.

6.5.2 Starting freeze-drying



CAUTION

Risk of skin burns from touching parts of the ice condenser after completion of conditioning.

- ▶ Wear protective gloves when working on the instrument after the conditioning phase.

Navigation path

→ Start

Precondition:

- The instrument has been prepared.
- ▶ Fit a top-mount drying rack. See Chapter 8 "Operating top-mount drying racks", page 63.
- ▶ Load the top-mount drying rack with frozen samples.
- ▶ Navigate to the *[Start]* menu via the navigation path.

- ▶ Enter the required settings for the process parameters.
- ▶ Tap the function **[Start]** on the function bar.
 - ⇒ The freeze-drying process starts.
 - ⇒ The control panel shows the *Start* menu with a black background.
 - ⇒ The status bar shows a clock counting up and the status **Manual Drying**.
 - ⇒ The system evacuates to the set pressure.

6.5.3 Editing parameters while the process is running

Navigation path

→ Start

Precondition:

- The freeze-drying process has been started.
- ▶ Navigate to the **[Start]** menu via the navigation path.
- ▶ Navigate to the desired parameter using the navigation control.
- ▶ Tap the function **[Edit]** on the function bar.
 - ⇒ The control panel highlights the selected parameter in white.
- ▶ Turn the navigation control to increase or decrease the parameter setting.
- ▶ Tap the function **[Save]** on the function bar.
 - ⇒ The setting is saved.

6.5.4 Ending freeze-drying

Navigation path

→ Start

Precondition:

- The sample is dry.
- ▶ Navigate to the **[Start]** menu via the navigation path.
- ▶ Tap the function **[Aerate]** on the function bar.
- ▶ Answer **YES** to the confirmation question.
 - ⇒ The system is vented.
 - ⇒ The status bar shows the status **Aerating**.
- ▶ As soon as the status bar shows the status **Unload / Load**, remove the dried sample from the drying rack.

6.5.5 Shutting down the instrument

Time 40min
re-
quired:



NOTICE

Do not use force to remove the ice from the ice condenser.

Navigation path

→ Start

Precondition:

- The freeze-drying process has ended.

- ▶ Position the condensate drain hose so that the condensate can be drained off.
See Chapter 5.3.9 "Preparing the condensate drain hose", page 26
- ▶ Navigate to the *[Start]* menu via the navigation path.
- ▶ Tap the function *[Shut down]* on the function bar.
 - ⇒ The instrument is shutting down.
 - ⇒ The status bar shows the remaining time and the status **Defrosting**.
 - ⇒ After the instrument has shut down, the status bar shows the remaining time and the status **Shutting down**.
- ▶ Put hot water on ice condenser coil for defrosting.
- ▶ Wait until ice is completely removed.

6.5.6 Switching off the instrument

Precondition:

- The instrument has been shut down. See Shutting down the instrument
- ▶ Switch the On/Off master switch to Off.

7 Operating Pro control panel

This section describes the operation of the instrument using the Pro control panel.



CAUTION

Risk of injury from glass splinters

Sharp objects can damage the display.

- ▶ Keep sharp objects away from the display.



NOTICE

Unnecessary operation hours can affect the lifetime of the instrument.

Turn off the instrument if no samples are proceeded for several days.

7.1 Layout of Pro control panel

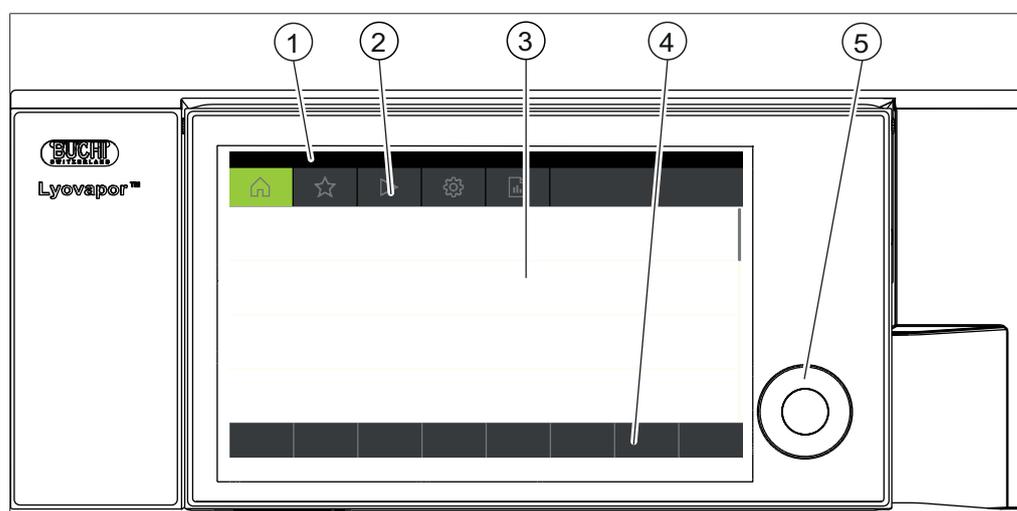


Fig. 16: Layout of Pro control panel

No.	Description	Function
1	Status bar	Shows the current status of the instrument.
2	Menu bar	Shows symbols representing the menus.
3	Content area	Shows current settings, submenus or actions depending on the current operation.
4	Function bar	Shows functions that can be performed according to the current operation
5	Navigation control	Used for navigating the user interface. Pressing the control performs the assigned function on the function bar.

7.2 Function bar

The function bar shows functions that can be performed according to the current operation.

The functions on the function bar are executed by tapping the relevant function buttons or pressing the navigation control.

General function buttons

Symbol	Description	Meaning
	[Back]	The display reverts to the previous view.
	[Cancel]	Cancels an operation.
	[Add to favourites]	Adds the selected item to the <i>[[Favourites]]</i> menu.
	[Remove from favourites]	Removes the selected item from the <i>[Favourites]</i> menu.
	[Confirm]	Confirms an entry.
	[Edit]	Allows the selected item to be edited.
	[Menu]	Allows selection of a menu from the menu bar using the navigation control.
	[Save]	Saves the setting.

Process control function buttons

Symbol	Description	Meaning
	[Defrost]	Defrosts the ice condenser.
	[Aerate]	Vents the system.
	[Shut down]	The instrument shuts down.
	<i>[[Start]]</i>	Starts the freeze-drying process.
	[Start conditioning]	Starts the conditioning phase.
	[Manual]	Switches to manual freeze-drying.
	[Method]	Switches to freeze-drying with programmable parameters.
	[New]	Creates a new method
	[Right]	Moves the selection to the right.
	[Left]	Moves the selection to the left.
	[Progression]	Graphical display of method progression showing pressure and temperature details.
	[Activate]	Confirms selection of a method.
	<i>[[Skip]]</i>	Skips the current process.
	[Delete]	Deletes the selected entry.
	[Copy]	Copies the selected method.

7.3 Other symbols on the control panel

Symbol	Description	Meaning
	[Closed]	The assigned method is active and cannot be changed.

7.4 Menu bar

The menus are represented by symbols on the menu bar. Navigation through the menus is by the input controls.

The following menus are available:

Menu symbol	Meaning	Submenu/Action
	Start menu	<ul style="list-style-type: none"> • Process control parameters
	Favourites menu	<ul style="list-style-type: none"> • Bookmarks for individual entry points
	Method menu	<ul style="list-style-type: none"> • For saving freeze-drying methods • Editing and activating freeze-drying method
	Configuration menu	<ul style="list-style-type: none"> • Process settings • Settings • End point determination • Maintenance • Service • System information
	Messages menu	<ul style="list-style-type: none"> • Notifications • Journal

7.4.1 Start menu

On the [Start] menu, parameters can be set manually.

Setting parameters using the navigation control

- ▶ Select a parameter by turning the navigation control.
 - ⇒ The control panel highlights the selected parameter in green.
- ▶ Tap the function [Edit] on the function bar.
 - ⇒ The control panel highlights the selected parameter in black.
- ▶ To increase or decrease the figure, use the dialog box with a numeric input.
- ▶ Press the navigation control.
 - ⇒ The setting is saved.
 - ⇒ The control panel highlights the new setting in green.

Setting parameters using the touch-screen

- ▶ Select the parameter by tapping the control panel screen.
 - ⇒ The control panel shows a dialog box with a numeric input box.
 - ⇒ The control panel highlights the selected parameter in black.
- ▶ Enter the value in the numeric input box.

- ▶ Tap the function *[Save]* on the function bar.
 - ⇒ The setting is saved.
 - ⇒ The dialog box closes.
 - ⇒ The control panel highlights the new setting in green.

7.4.2 Favourites menu

The *[Favourites]* menu allows you to define submenus and actions as favourites.

Adding a favourite

- ▶ Navigate to a submenu or action.
- ▶ Tap the function *[Add to favourites]* on the function bar.
 - ⇒ The user interface switches to the *[Favourites]* menu and displays the favourite created.

Removing a favourite

- ▶ On the *[Favourites]* menu, navigate to the favourite you wish to remove.
- ▶ Tap the function *[Delete]* on the function bar.
 - ⇒ The favourite is removed.

7.4.3 Method menu

The *[Method]* menu allows freeze-drying processes with multiple phases and steps to be saved. See Chapter 7.6 "Editing a method", page 49

7.4.4 Configuration menu

On the *[Configuration]* menu, you can enter a variety of settings and retrieve information.

Process settings submenu

The submenu *[Process Settings]* contains actions for automatic process control.

Action	Option	Explanation
<i>[Vacuum test after conditioning]</i>	Off/On	Automatic vacuum test after the conditioning phase.
<i>[Leak test after conditioning]</i>	Off/On	Automatic leak test after the conditioning phase.

Settings submenu

The submenu *[Settings]* contains system settings for the instrument.

Action	Option	Explanation
<i>[Mobile connection password]</i>	View	The control panel shows a password for entry in the BUCHI Monitor app.
<i>[Mobile connection QR code]</i>	View	The control unit shows a QR code for reading by the BUCHI Monitor app.
<i>[Language]</i>	Choice of display language on the control panel	The following languages are available: English/German/French/Italian/Spanish/Russian/Portuguese/Japanese/Chinese/Indonesian/Korean

Action	Option	Explanation
<i>[Temperature unit]</i>	Choice of unit for indication of temperatures	The following units are available: °C (Celsius)/°F (Fahrenheit)/K (Kelvin)
<i>[Pressure unit]</i>	Choice of unit for indication of the vacuum	The following units are available: HPa (hectopascals), mbar (millibars), torr (= torr), mTorr (= millitorr), mmHg (millimetres of mercury)
<i>[Date]</i>	Date input	Enter in sequence: Day, month, year. Apply the settings by pressing <i>[Save]</i> .
<i>[Time]</i>	Time input	Enter in sequence: Minutes, hours. Apply the settings by pressing <i>[Save]</i> .
<i>[Pressure sensor]</i>	Selection	Shows the available pressure sensors.
<i>[Vacuum pump oil exchange]</i>	Enter value	Enter the oil change interval recommended by the manufacturer.
<i>[Key sound]</i>	Off/On	Setting for audible signal in response to input controls.
<i>[Network]</i>	Enter value	The following parameters can be edited: Device name/MAC address/DHCP/ System IP address/Subnet mask/ Gateway/DNS server/BUCHI Cloud/ Server IP address
<i>[Delete app connection]</i>	Confirmation question	Resets external connections to the instrument.

Submenu End point determination

Action	Option	Explanation
<i>[Pressure difference test]</i>	View	<ul style="list-style-type: none"> • Actual and specified settings • Result
<i>[Temperature difference test]</i>	View	<ul style="list-style-type: none"> • Actual and specified settings • Result

Submenu Maintenance

The submenu *[Maintenance]* contains tests for maintaining the instrument.

Action	Option	Explanation
<i>[Vacuum test]</i>	Perform vacuum test	See Chapter 9.2 "Performing a vacuum test", page 77
<i>[Leak test]</i>	Perform leak test	See Chapter 9.3.1 "Performing a leak test with a drying chamber", page 77

Submenu Service



NOTE

While freeze-drying is in progress, no settings can be changed on the Service submenu.

Action	Option	Explanation
[Refrigerant circuit]	View	<p>The following information on the refrigerant circuit is available:</p> <ul style="list-style-type: none"> • Operating hours • Compressor • Ice condenser inlet temperature • Ice condenser outlet temperature • High-pressure safety cut-out • Low-pressure safety cut-out
[Vacuum system]	View	<p>The following information on the vacuum pump is available:</p> <ul style="list-style-type: none"> • Pump hours of duty • Pump oil hours of duty • Pressure in the ice condenser • Main valve • Vacuum pump • Venting valve • Regulating valve • Vacuum regulation 1 • Vacuum regulation 2
[Defrosting system]	Display/entry of figures	<p>The following information on the defrosting system is available:</p> <ul style="list-style-type: none"> • Hours of duty • Drain valve open/closed
[Drying shelves]	View	<p>Switches heating for the individual shelves on and off (where available).</p>

Submenu System Information

The submenu [System information] contains details of the connected devices and information on network connection diagnosis.

Action	Option	Explanation
[Control panel]	View	<p>The following information on the control panel is available:</p> <ul style="list-style-type: none"> • Serial number • Firmware version • Operating hours • Status • Board Temperature • 24V power supply • 5V power supply

Action	Option	Explanation
[L-200]	View	The following information on the L-200 is available: <ul style="list-style-type: none"> • Serial number • Firmware version • Hours of duty • Status • PCB Temperature • 48 V power supply • 24 V power supply • 5 V power supply • 3.3 V power supply
[Network diagnostics]	View/Enter settings	The following network diagnosis information is available: <ul style="list-style-type: none"> • MAC address • Network interruptions • Event list

7.4.5 Messages menu

The *[Messages]* menu shows the current instrument messages and the instrument's message history.

The following message types are possible:

- I = Information: No immediate actions by customer are needed.
- W = Warning: Minor failures during operation. Customer action is required.
- E = Error: Major failures during operation due to defective system component. Usually service support is needed.

Submenu Notifications

The submenu *[Notifications]* shows a list of unacknowledged and unresolved notifications together with date and time in each case.

Submenu Logbook

The submenu *[Logbook]* shows the instrument's message history.

Logbook:

- List of the last 100 messages.
- Every occurrence is shown with date and time.

The following status types are possible:

Symbol	Description	Meaning
x	Acknowledged	The message has been processed and acknowledged.
<	Sent	The message initiator is no longer present.
>	Received	The display shows a message.

7.5 Status bar

The status bar shows the status of the instrument.

The following statuses are possible:

Indication on status bar

Unload / Load	Conditioning is completed. Before the freeze-drying process: Load the top-mount drying rack with a frozen sample. After the freeze-drying process: Remove the dried sample from the top-mount drying rack.
Aerating	The system is venting.
Shutting down	The instrument is shutting down. <ul style="list-style-type: none"> • The aeration valve and the drain valve are closed. • The status bar shows the remaining time.
Defrosting	The instrument is defrosting. <ul style="list-style-type: none"> • The aeration valve and the drain valve are open. • The status bar shows the remaining time. • Manual defrosting with water possible.
Standby	Shutting down is completed.
Conditioning	The instrument is starting up including starting refrigerant compressors and vacuum pump.
Reconditioning	The instrument is restarting after a temporary power failure (< 15 min).
Warming up pump	The vacuum pump is being brought up to operating temperature.
Vacuum Test	The instrument is performing a vacuum test.
Leak Test	The instrument is performing a leak test.
Manual Drying	The instrument is in the course of a manual freeze-drying process.
Recovering	The system is in the process of recovering from a power failure (> 15 min). The current parameters of the freeze-drying process are being re-established.
Hold	The instrument is in the holding phase.
Primary drying	The instrument is in the primary drying phase.
Secondary drying	The instrument is in the secondary drying phase.
Tempering shelves	The instrument is modulating the heatable shelves to the set temperature.
Stoppering	The instrument is ready for stoppering.

Symbols on the status bar

Symbol	Status
	The instrument is defrosting.
	The instrument is in energy-saving mode.
	The instrument is in the course of a freeze-drying process using a method.
	The instrument is starting up.
	The instrument is in the course of a manual freeze-drying process.
	The instrument is connected to the BUCHI Cloud.
	Sample protection is active. Reason: the pressure is outside the pressure limits.
	Sample protection is active. Reason: the temperature is outside the safe temperature range.
	Sample protection is active. Reason: the pressure is outside the pressure limits. the temperature is outside the safe temperature range.
	Before the freeze-drying process: Load the top-mount drying rack with a frozen sample. After the freeze-drying process: Remove the dried sample from the top-mount drying rack.
	The instrument is performing a vacuum test or a leak test.
	The system evacuates to the set pressure.
	The memory card has been inserted.

7.6 Editing a method

The Pro control panel can save up to 35 methods. The methods enable the freeze-drying process to be automated.

7.6.1 Creating a new method

There are two possible ways of creating a new method:

Creating a new method

Navigation path

→ Method

► Navigate to the *[Method]* menu via the navigation path.

- ▶ Tap the function *[New]* on the function bar.
- ⇒ The new method is created.

Creating a new method by copying an existing method

Navigation path

→ Method

- ▶ Navigate to the *[Method]* menu via the navigation path.
- ▶ Tap the name of the method that you wish to copy.
- ▶ Tap the function *[Copy]* on the function bar.
- ⇒ The new method is created.

7.6.2 Changing the name of a method

Navigation path

→ Method

- ▶ Navigate to the *[Method]* menu via the navigation path.
- ▶ Tap the name of the method that you wish to edit.
- ⇒ The control panel highlights the selected method in green.
- ▶ Tap the action *[Information]*.
- ⇒ The control panel shows the action Information.
- ▶ Tap the setting *[Name]*.
- ⇒ The control panel shows a blank box with an alphanumeric input box.
- ▶ Enter a name for the method.
- ▶ Tap the function *[Save]* on the function bar.
- ⇒ The new name is saved.
- ⇒ The dialog box closes.

7.6.3 Setting the sample collapse temperature

Navigation path

→ Method

- ▶ Navigate to the *[Method]* menu via the navigation path.
- ▶ Tap the name of the method that you wish to edit.
- ⇒ The control panel highlights the selected method in green.
- ▶ Tap the action *[General]*.
- ⇒ The control panel shows the action *[General]*.
- ▶ Tap the setting *[Sample collapse temperature]*.
- ⇒ The control panel shows a dialog box with a numeric input box.
- ▶ Enter the value in the numeric input box.
- ▶ Tap the function *[Save]* on the function bar.
- ⇒ The setting is saved.
- ⇒ The dialog box closes.

7.6.4 Setting the gas type

Navigation path

→ Method

- ▶ Navigate to the *[Method]* menu via the navigation path.
- ▶ Tap the name of the method that you wish to edit.
 - ⇒ The control panel highlights the selected method in green.
- ▶ Tap the action *[General]*.
 - ⇒ The control panel shows the action *[General]*.
- ▶ Tap the setting *[Gas type]*.
 - ⇒ The control panel shows a dialog box with an alphanumeric input box.
- ▶ Enter the gas type.
- ▶ Tap the function *[Save]* on the function bar.
 - ⇒ The setting is saved.
 - ⇒ The dialog box closes.

7.6.5 Setting the shelf loading temperature

Navigation path

→ Method

- ▶ Navigate to the *[Method]* menu via the navigation path.
- ▶ Tap the name of the method that you wish to edit.
 - ⇒ The control panel highlights the selected method in green.
- ▶ Tap the action *[General]*.
 - ⇒ The control panel shows the action *[General]*.
- ▶ Tap the action *[Shelf load temp.]*
 - ⇒ The control panel shows a dialog box with a numeric input box.
- ▶ Enter the value in the numeric input box.
- ▶ Tap the function *[Save]* on the function bar.
 - ⇒ The setting is saved.
 - ⇒ The dialog box closes.

7.6.6 Setting the steps of a method

The Pro control panel can save up to 30 steps for each method.



NOTE

The maximum heating rate is 3 °C/min.



NOTE

The settings for the action Steps affect a single step in each case.

Navigation path

→ Method

- ▶ Navigate to the *[Method]* menu via the navigation path.
 - ▶ Tap the name of the method that you wish to edit.
 - ⇒ The control panel highlights the selected method in green.
 - ▶ Tap the action *[Steps]*.
 - ⇒ The control panel shows the action Steps.
- The following settings are available for each step:

Setting	Option	Meaning
[Step phase]	Primary drying/Secondary drying	Sets the type of step phase.
[Term]	Enter value	Sets the duration of the step in minutes.
[Shelf temperature]	Enter value	Set the temperature of the heatable shelves in one step.
[Pressure zone]	Regulated/Minimum	Regulated: the settings for pressure and pressure limits are applied. Minimum: The maximum vacuum is applied to reach the lowest possible pressure.
[Pressure]	Enter value	Sets a target value for the regulated pressure.
[Pressure limit]	Enter value	Absolute value for divergence from the set pressure before the sample protection function is activated.
[Pressure duration]	Enter value	Sets the period of time that the pressure is allowed to exceed the pressure limit before the sample protection function is activated.

Editing a step

- ▶ Use the function *[Right]* or *[Left]* on the function bar to navigate to the step that you wish to edit.
 - ▶ Using the navigation control, navigate to the setting that you wish to change.
 - ▶ Tap the function *[Edit]* on the function bar.
 - ▶ Edit the setting as required.
 - ▶ Tap the function *[Save]* on the function bar.
- ⇒ The setting is changed.

Add step

- ▶ Use the function *[Right]* or *[Left]* on the function bar to navigate to the position at which you wish to add a step.
 - ▶ Tap the function *[New]* on the function bar.
- ⇒ The new step is created.

Delete step

- ▶ Use the function *[Right]* or *[Left]* on the function bar to navigate to the step that you wish to delete.
 - ▶ Tap the function *[Delete]* on the function bar.
 - ▶ When asked to confirm, press *[OK]*.
- ⇒ The step is deleted.

7.6.7 Setting the phases of a method



NOTE

The settings in the Phase view affect all steps of a phase.

Navigation path

→ Method

- ▶ Navigate to the *[Method]* menu via the navigation path.
- ▶ Tap the name of the method that you wish to edit.
 - ⇒ The control panel highlights the selected method in green.
- ▶ Tap the action *[Phase]*.
 - ⇒ The control panel shows the Phase view.

The following phases of a method are available:

Phase	Setting	Option	Meaning
<i>[Primary drying]</i>	<i>[Pressure action]</i>	None/Sample protection/Message	None: no action is carried out. Sample protection: if the pressure is too high, heating of the shelves is paused. Message: if the pressure is too high, the control panel displays a message.
		<i>[Temp. action]</i>	None: no action is carried out. Sample protection: if the temperature is too high, heating of the shelves is paused. Message: if the temperature is too high, the control panel displays a message.
	<i>[Safety temperature]</i>	Enter value	Maximum divergence from the set collapse temperature before the sample protection function is activated.
	<i>[Safety temp. Time]</i>	Enter value	Time as of which sample protection is inactive. The value relates to the time before completion of primary drying.
	<i>[End point definition]</i>	More settings	See Chapter 7.8 "Setting end point definitions", page 54
<i>[Secondary drying]</i>	<i>[Pressure action]</i>	None/Sample protection/Message	None: no action is carried out. Sample protection: if the pressure is too high, heating of the shelves is paused. Message: if the pressure is too high, the control panel displays a message.
		<i>[Temp. action]</i>	None: no action is carried out. Sample protection: if the temperature is too high, heating of the shelves is paused. Message: if the temperature is too high, the control panel displays a message.
	<i>[Safety temperature]</i>	Enter value	Maximum divergence from the set shelf temperature before the sample protection function is activated.
	<i>[End point definition]</i>	More settings	See Chapter 7.8 "Setting end point definitions", page 54

Phase	Setting	Option	Meaning
<i>[Stoppering]</i>	<i>[Pressure zone]</i>	Regulated/Minimum	Regulated: the settings for pressure and pressure limits are applied. Minimum: The maximum vacuum is applied to reach the lowest possible pressure.
	<i>[Pressure]</i>	Enter value	Sets a target value for the regulated pressure.
	<i>[&Mode]</i>	None/Manual	None: no action is carried out. Manual: sealing is performed manually.
<i>[hold]</i>	<i>[Pressure zone]</i>	Regulated/Minimum	Regulated: the settings for pressure are applied. Minimum: The maximum vacuum is applied to reach the lowest possible pressure.
	<i>[Pressure]</i>	Enter value	Sets a target value for the regulated pressure.
	<i>[Shelf temperature]</i>	Enter value	Specifies a temperature for the shelves.

Editing the settings for a phase

- ▶ Tap the phase that you wish to edit.
 - ⇒ The control panel highlights the selected phase in green.
- ▶ Tap the setting that you wish to edit.
- ▶ Edit the setting as required.
- ▶ Tap the function *[Save]* on the function bar.
 - ⇒ The setting is changed.

7.7 Deleting a method

Navigation path

→ Method

- ▶ Navigate to the *[Method]* menu via the navigation path.
- ▶ Tap the name of the method that you wish to edit.
 - ⇒ The control panel highlights the selected method in green.
- ▶ Tap the function *[Delete]* on the function bar.
- ▶ Select *[Confirm]* to confirm the action in response to the confirmation question.
 - ⇒ The method is deleted.

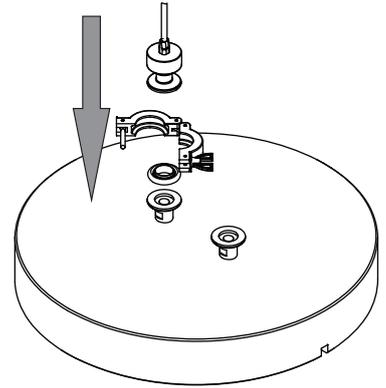
7.8 Setting end point definitions

The end of a phase can be automatically set for each preparation by defining an end point.

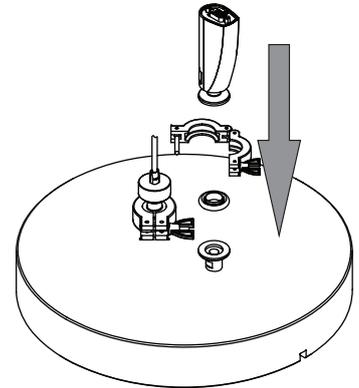
The end point can be defined by means of the temperature difference test or the pressure difference test.

7.8.1 Connect the sensors for pressure difference test (optional feature)

- ▶ Fit the pressure sensor, seal to the connection and fix with the clamp.
- ▶ Plug the pressure sensor electrical connector into the socket marked **Internal Vacuum Sensor**.



- ▶ Fit the pressure sensor, seal to the connection and fix with the clamp.
- ▶ Plug the pressure sensor electrical connector into the socket marked **External Vacuum Sensor**.
- ▶ On the control panel, select the sensor Inficon Porter CDG020 D on the *[Settings]* submenu.



7.8.2 Pressure difference test (optional feature)



NOTE

The pressure difference test can only be carried out with a pressure difference test kit. See Chapter 12.1.1 "Accessories", page 86

The pressure difference test establishes the difference between the readings from two pressure sensors in the drying chamber. If the difference between the two sensor readings is below a threshold, the freeze-drying phase can be ended.

Navigation path

→ Method

Precondition:

- A vacuum test has been carried out with a pressure equal to the pressure during the subsequent freeze-drying process. See Chapter 9.2 "Performing a vacuum test", page 77
- The sensors for the pressure difference test have been fitted. See Chapter 7.8.1 "Connect the sensors for pressure difference test (optional feature)", page 55
- The offset value has been determined. See Chapter 7.8.4 "Determining offset value", page 57
- ▶ Navigate to the *[Method]* menu via the navigation path.
- ▶ Tap the name of the method that you wish to edit.
 - ⇒ The control panel highlights the selected method in green.
- ▶ Tap the action *[Phase]*.
 - ⇒ The control panel shows the action Phase.

- ▶ Tap the setting *[End point definition]*.
 - ⇒ The control panel shows the setting End point definition.
- ▶ Tap *[Pressure difference test]*.
 - ⇒ The control panel shows the pressure difference test.

The following settings are available:

Setting	Option	Explanation
<i>[Pressure difference test]</i>	Yes/No	Switches the pressure difference test on or off.
<i>[Start time]</i>	Enter value	Sets the time from which the pressure difference test is to be performed. The value relates to the time before completion of the primary drying phase.
<i>[Pressure difference limit]</i>	Enter value	Specifies the difference between the two sensor readings below which the end point is reached. The threshold must be greater than the offset value from the vacuum test. See Chapter 7.8.4 "Determining offset value", page 57
<i>[Term]</i>	Enter value	Specifies the length of time for which the pressure difference test is to be carried out.
<i>[Continue]</i>	Yes/No	Yes : the method switches to the next phase. No: the phase is ended when the set levels are reached.
<i>[Message]</i>	Yes/No	The control panel shows or does not show a message as soon as the pressure difference test is passed.

7.8.3 Temperature difference test



NOTE

The temperature test is successfully completed if all drying shelves are below the threshold.

The samples on a drying shelf have different drying times. Take account of the different drying times in the *[Duration]* setting.

The temperature difference test establishes the difference between the readings from the temperature sensor for the heatable shelf and the temperature sensor in the sample. If the difference between the two sensor readings is below a threshold, the freeze-drying phase can be ended.

Navigation path

→ Method

Precondition:

- The heatable shelves are fitted in the rack. See Chapter 8 "Operating top-mount drying racks", page 63

- ☑ The optional temperature sensor has been installed. See Chapter 8 "Operating top-mount drying racks", page 63
- ▶ Place the optional temperature sensor in the sample.
- ▶ Navigate to the *[Method]* menu via the navigation path.
- ▶ Tap the name of the method that you wish to edit.
 - ⇒ The control panel highlights the selected method in green.
- ▶ Tap the action *[Phase]*.
 - ⇒ The control panel shows the action Phase.
- ▶ Tap the setting *[End point definition]*.
 - ⇒ The control panel shows the setting End point definition.
- ▶ Tap *[Temperature difference test]*.
 - ⇒ The control panel shows the temperature difference test.

The following settings are available:

Setting	Option	Explanation
<i>[Temperature difference test]</i>	Yes/No	Switches the temperature difference test on or off.
<i>[Start time]</i>	Enter value	Sets the time from which the temperature difference test is to be performed. The value relates to the time before completion of the primary drying phase.
<i>[Temperature difference limit]</i>	Enter value	Specifies the difference between the two sensor readings below which the end point is reached.
<i>[Term]</i>	Enter value	The period of time during which the difference is not to be exceeded. If the threshold is not exceeded for the full period of time, the temperature difference test is passed.
<i>[Continue]</i>	Yes/No	Yes : the method switches to the next phase. No: the phase is ended when the set levels are reached.
<i>[Message]</i>	Yes/No	The control panel shows or does not show a message as soon as the temperature difference test is passed.

7.8.4 Determining offset value

Navigation path

→ Configuration → End point determination → Pressure difference test

- ▶ Navigate to the Pressure Difference Test view via the navigation path.
 - ⇒ The control unit shows the offset figure.

7.9 Performing freeze-drying using a method [Pro control panel]

7.9.1 Preparing the instrument

Time approx.
re- 30min
quired:



NOTE

To minimize the condensation of moisture from the air in the condenser, place a drying rack.

Navigation path

→ Start

- ▶ Navigate to the *[Start]* menu via the navigation path.
- ▶ Tap the function *[Start conditioning]* on the function bar.
 - ⇒ The temperature in the ice condenser decreases to operating temperature.
 - ⇒ The vacuum pump is brought up to operating temperature.
 - ⇒ After completion of the conditioning phase, the status bar shows the status **Unload / Load**.

7.9.2 Selecting a method

Navigation path

→ Method

- ▶ Navigate to the *[Method]* menu via the navigation path.
- ▶ Tap the function *[Method]* on the function bar.
- ▶ Tap the method that you wish to use.
- ▶ Tap the function *[Activate]* on the function bar.
 - ⇒ The status bar shows the method activated.

7.9.3 Starting freeze-drying



⚠ CAUTION

Risk of skin burns from touching parts of the ice condenser after completion of conditioning.

- ▶ Wear protective gloves when working on the instrument after the conditioning phase.



NOTE

The freeze-drying process can be cancelled by tapping the functions *[Manual]* and *[Aerate]* on the *[Start]* menu.

Navigation path

→ Start

If a gas is being used

Precondition:

- The instrument has been prepared.
- A method is selected.
- ▶ Fit a top-mount drying rack. See Chapter 8 "Operating top-mount drying racks", page 63.
- ▶ Load the top-mount drying rack with frozen samples.
- ▶ Navigate to the *[Start]* menu via the navigation path.
- ▶ Tap the function *[Start]* on the function bar.
- ▶ Make sure that the specified gas is being used.
- ▶ Answer **YES** to the confirmation question.
- ⇒ The freeze-drying process starts.
- ⇒ The control panel shows the *Start* menu with a black background.
- ⇒ The system carries out the selected method.

If a gas is not being used

Precondition:

- The instrument has been prepared.
- A method is selected.
- ▶ Fit a top-mount drying rack. See Chapter 8 "Operating top-mount drying racks", page 63.
- ▶ Load the top-mount drying rack with frozen samples.
- ▶ Navigate to the *[Start]* menu via the navigation path.
- ▶ Tap the function *[Start]* on the function bar.
- ⇒ The freeze-drying process starts.
- ⇒ The control panel shows the *Start* menu with a black background.
- ⇒ The system carries out the selected method.

7.9.4 Changing parameters while the process is running



NOTE

Coming step can be deleted.

- ▶ Select the step you wish to delete.
- ▶ Tap the *[Delete]* button on the function bar.

7.9.5 Ending freeze-drying

Navigation path

→ Start

Precondition:

- The status bar is showing the status **Hold**.
- ▶ Navigate to the *[Start]* menu via the navigation path.
- ▶ Tap the function *[Aerate]* on the function bar.
- ▶ Answer **YES** to the confirmation question.
- ⇒ The system is vented.
- ⇒ The status bar shows the status **Aerating**.
- ▶ Wait until the status bar shows the status **Unload / Load**.
- ▶ Remove the dried preparation from the top-mount drying rack.

7.9.6 Shutting down the instrument

Time 40min
re-
quired:



NOTICE

Do not use force to remove the ice from the ice condenser.

Navigation path

→ Start

Precondition:

- The freeze-drying process has ended.
- ▶ Position the condensate drain hose so that the condensate can be drained off. See Chapter 5.3.9 "Preparing the condensate drain hose", page 26
- ▶ Navigate to the *[Start]* menu via the navigation path.
- ▶ Tap the function *[Shut down]* on the function bar.
 - ⇒ The instrument is shutting down.
 - ⇒ The status bar shows the remaining time and the status **Defrosting**.
 - ⇒ After the instrument has shut down, the status bar shows the remaining time and the status **Shutting down**.
- ▶ Put hot water on ice condenser coil for defrosting.
- ▶ Wait until ice is completely removed.

7.9.7 Switching off the instrument

Precondition:

- The instrument has been shut down. See Shutting down the instrument
- ▶ Switch the On/Off master switch to Off.

7.10 Performing freeze-drying manually [Pro control panel]

7.10.1 Preparing the instrument

Time approx.
re- 30min
quired:



NOTE

To minimize the condensation of moisture from the air in the condenser, place a drying rack.

Navigation path

→ Start

- ▶ Navigate to the *[Start]* menu via the navigation path.
- ▶ Tap the function *[Start conditioning]* on the function bar.
 - ⇒ The temperature in the ice condenser decreases to operating temperature.
 - ⇒ The vacuum pump is brought up to operating temperature.
 - ⇒ After completion of the conditioning phase, the status bar shows the status **Unload / Load**.

7.10.2 Editing parameters while the process is running

Navigation path

→ Start

Precondition:

- The process has been started.
- ▶ Navigate to the *[Start]* menu via the navigation path.
- ▶ Using the navigation control, navigate to the parameter that you wish to change.
- ▶ Tap the function *[Edit]* on the function bar.
 - ⇒ The control panel shows a dialog box with a numeric input box.
 - ⇒ The control panel highlights the selected parameter in white.
- ▶ Enter the value in the numeric input box.
- ▶ Tap the function *[Save]* on the function bar.
 - ⇒ The setting is saved.
 - ⇒ The dialog box closes.

7.10.3 Ending freeze-drying

Navigation path

→ Start

Precondition:

- The sample is dry.
- ▶ Navigate to the *[Start]* menu via the navigation path.
- ▶ Tap the function *[Aerate]* on the function bar.
- ▶ Answer **YES** to the confirmation question.
 - ⇒ The system is vented.
 - ⇒ The status bar shows the status **Aerating**.
- ▶ As soon as the status bar shows the status **Unload / Load**, remove the dried sample from the drying rack.

7.10.4 Shutting down the instrument

Time 40min
re-
quired:



NOTICE

Do not use force to remove the ice from the ice condenser.

Navigation path

→ Start

Precondition:

- The freeze-drying process has ended.
- ▶ Position the condensate drain hose so that the condensate can be drained off. See Chapter 5.3.9 "Preparing the condensate drain hose", page 26
- ▶ Navigate to the *[Start]* menu via the navigation path.

- ▶ Tap the function [*Shut down*] on the function bar.
- ⇒ The instrument is shutting down.
- ⇒ The status bar shows the remaining time and the status **Defrosting**.
- ⇒ After the instrument has shut down, the status bar shows the remaining time and the status **Shutting down**.
- ▶ Put hot water on ice condenser coil for defrosting.
- ▶ Wait until ice is completely removed.

7.10.5 Switching off the instrument

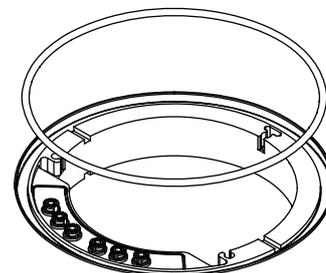
Precondition:

- The instrument has been shut down. See Shutting down the instrument
- ▶ Switch the On/Off master switch to Off.

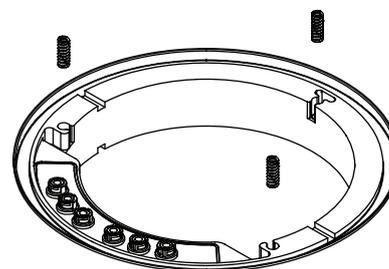
8 Operating top-mount drying racks

8.1 Operating stoppering acrylic drying chamber

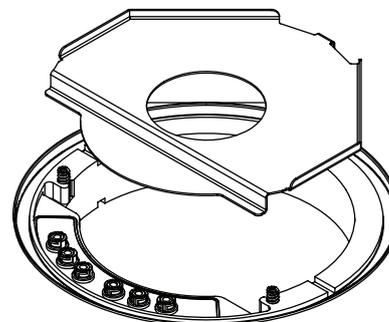
- ▶ Make sure that the groove above the ice condenser is clean, free of dust and not scratched.
- ▶ Check the 300 mm dia. O-ring for damage.
- ▶ Place the 300 mm dia. O-ring in the groove above the ice condenser.



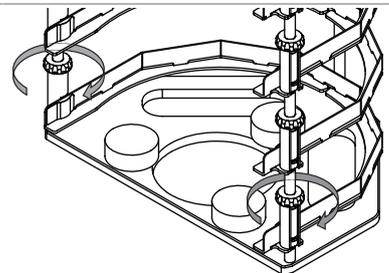
- ▶ Locate the springs in the holes on the ice condenser.



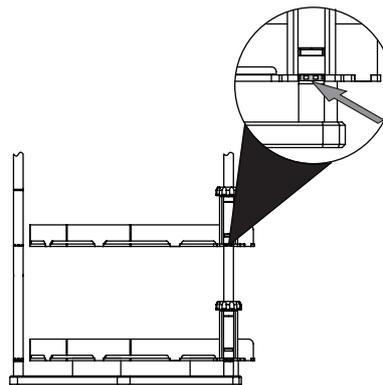
- ▶ Place the intermediate plate on the ice condenser.



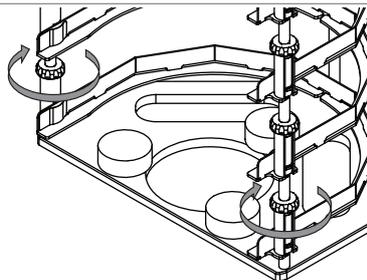
- ▶ Loosen all fixing screws.



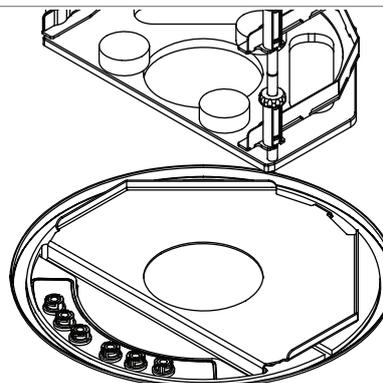
- ▶ Align the slots for the shelves.



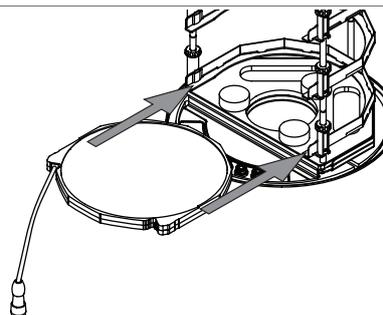
- ▶ Tighten the fixing screws.



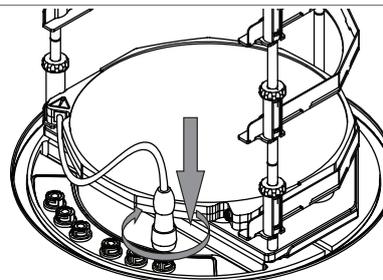
- ▶ Place the rack on the intermediate plate.



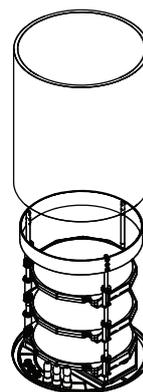
- ▶ Slide the shelves into the rack.



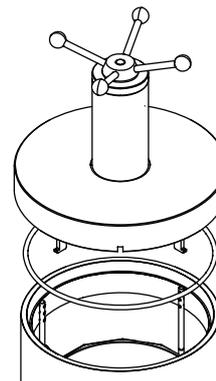
- ▶ Press the plug onto the shelf connection and turn the ring counterclockwise at the same time.



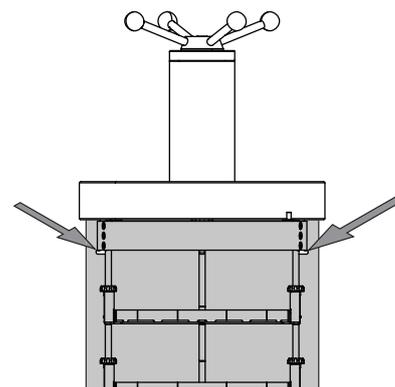
- ▶ Locate the cylinder in the groove above the main plate.



- ▶ Check the O-ring for damage.
- ▶ Screw the hand wheel upwards until the plate inside the lid has pressed the hooks all the way in.
- ▶ Place the O-ring into the groove of the cover.
- ▶ Place the cover on the cylinder.



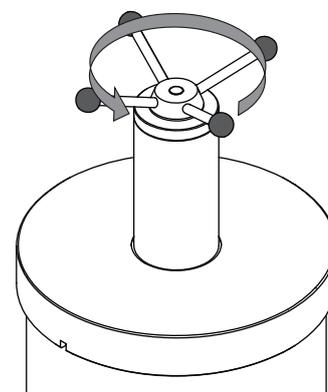
- ▶ Make sure that the hooks on the rack are engaged.



- ▶ Carry out freeze-drying.

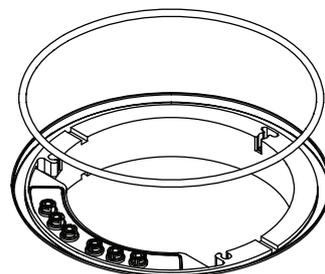
Precondition:

- The status bar shows the status **Stoppering**.
- ▶ Turn the hand wheel, until all samples are sealed.
- ▶ Confirm the verification question on the control panel.

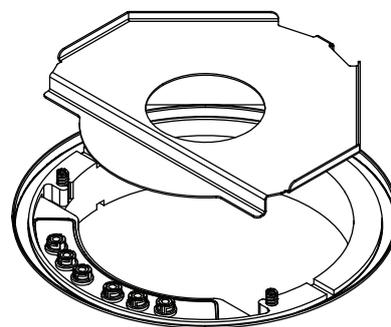


8.2 Operating manifold acrylic drying chamber (heatable shelves)

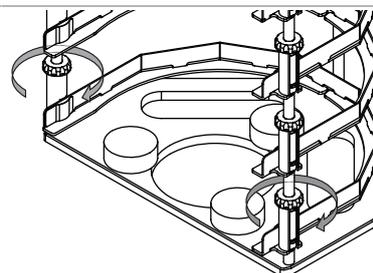
- ▶ Make sure that the groove above the ice condenser is clean, free of dust and not scratched.
- ▶ Check the 300 mm dia. O-ring for damage.
- ▶ Place the 300 mm dia. O-ring in the groove above the ice condenser.



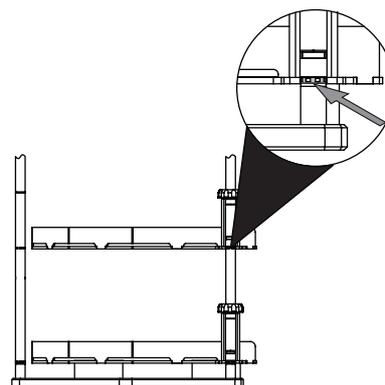
- ▶ Place the intermediate plate on the ice condenser.



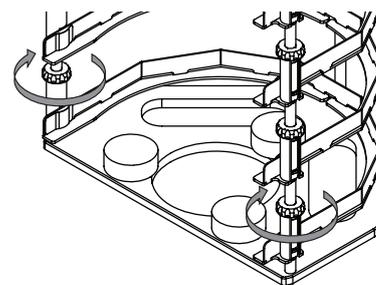
- ▶ Loosen all fixing screws.



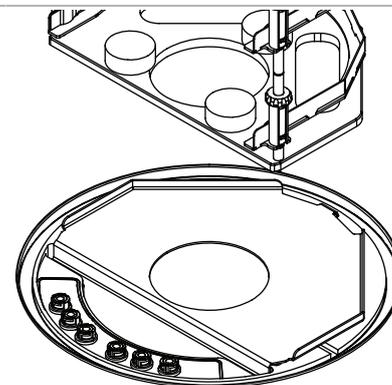
- ▶ Align the slots for the shelves.



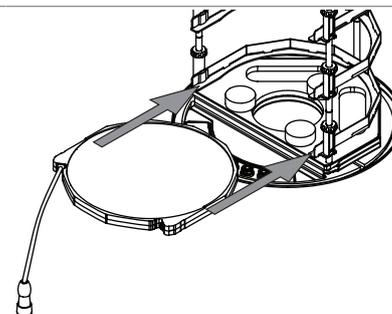
- ▶ Tighten the fixing screws.



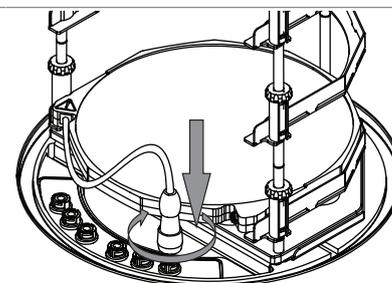
- ▶ Place the rack on the intermediate plate.



- ▶ Slide the shelves into the rack.

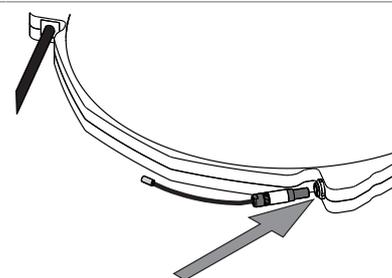


- ▶ Press the plug onto the shelf connection and turn the ring counterclockwise at the same time.

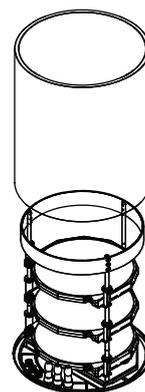


(option)

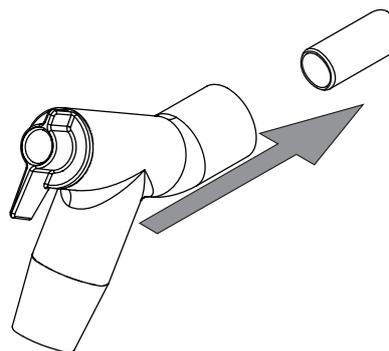
- ▶ Turn the temperature sensor electrical connector so that the marks on the connector and the heatable shelf are parallel
- ▶ Press the temperature sensor electrical connector onto the connection.



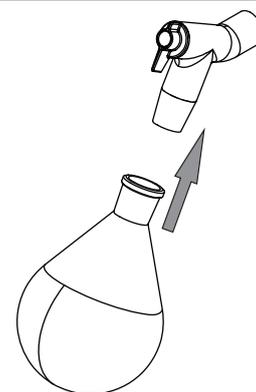
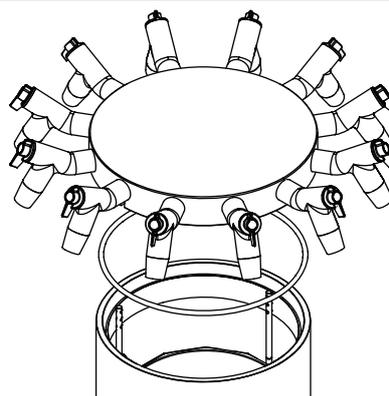
- ▶ Locate the cylinder in the groove above the main plate.



- ▶ Fit manifold valve onto the connection on the top-mount drying rack.



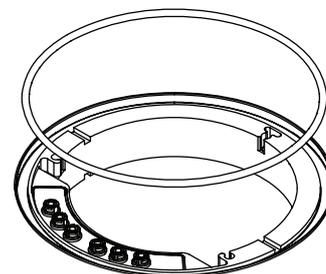
- ▶ Check the O-ring for damage.
- ▶ Place the O-ring into the groove of the cover.
- ▶ Place the manifold cover on the cylinder.



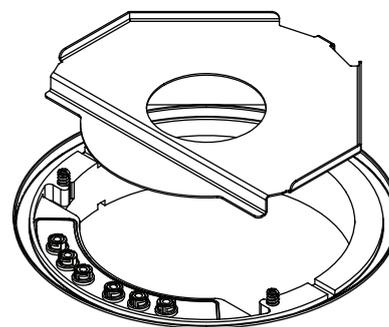
- ▶ Carry out freeze-drying.

8.3 Operating manifold acrylic drying chamber (non-heatable shelf)

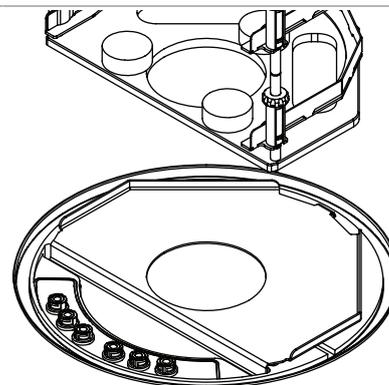
- ▶ Make sure that the groove above the ice condenser is clean, free of dust and not scratched.
- ▶ Check the 300 mm dia. O-ring for damage.
- ▶ Place the 300 mm dia. O-ring in the groove above the ice condenser.



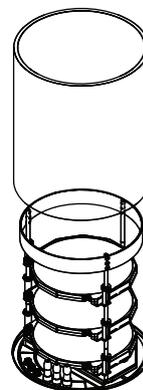
- ▶ Place the intermediate plate on the ice condenser.



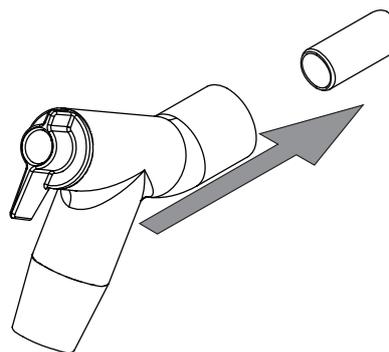
- ▶ Place the rack on the intermediate plate.



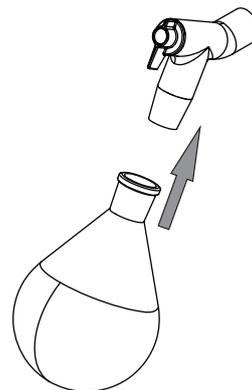
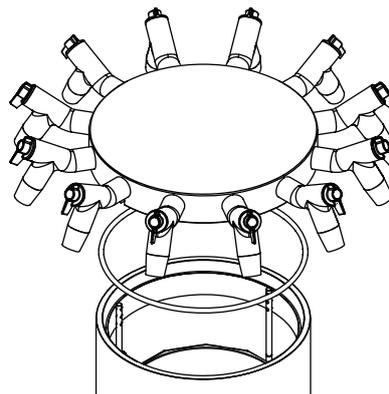
- ▶ Locate the cylinder in the groove above the main plate.



- ▶ Fit manifold valve onto the connection on the top-mount drying rack.



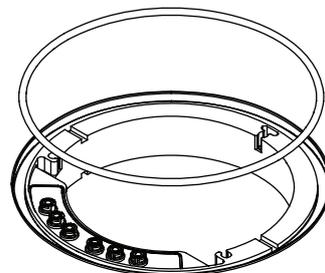
- ▶ Check the O-ring for damage.
- ▶ Place the O-ring into the groove of the cover.
- ▶ Place the manifold cover on the cylinder.



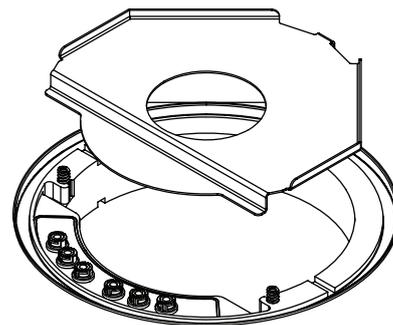
- ▶ Carry out freeze-drying.

8.4 Operating acrylic drying chamber (heatable shelf)

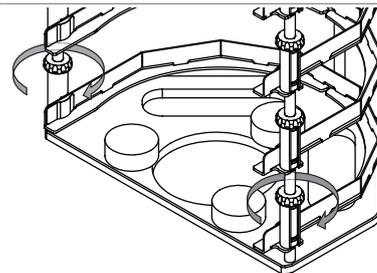
- ▶ Make sure that the groove above the ice condenser is clean, free of dust and not scratched.
- ▶ Check the 300 mm dia. O-ring for damage.
- ▶ Place the 300 mm dia. O-ring in the groove above the ice condenser.



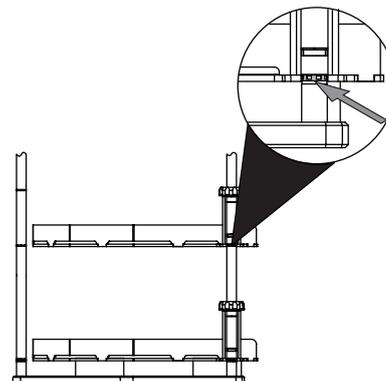
- ▶ Place the intermediate plate on the ice condenser.



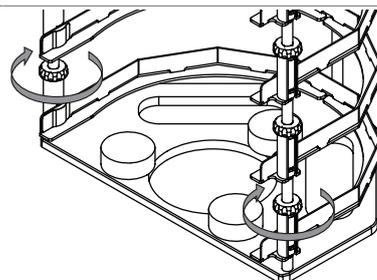
- ▶ Loosen all fixing screws.



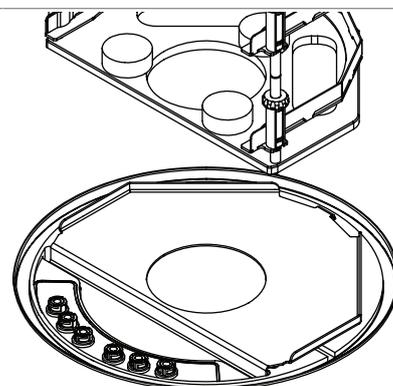
- ▶ Align the slots for the shelves.



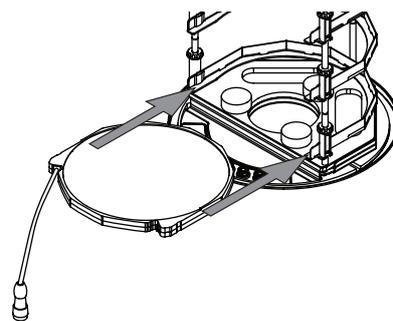
- ▶ Tighten the fixing screws.



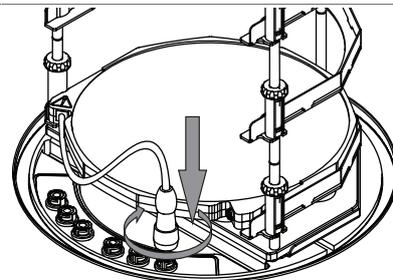
- ▶ Place the rack on the intermediate plate.



- ▶ Slide the shelves into the rack.

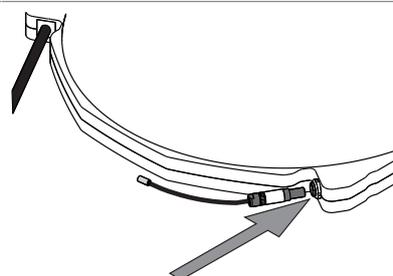


- ▶ Press the plug onto the shelf connection and turn the ring counterclockwise at the same time.

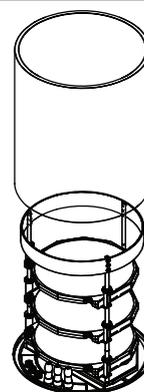


(option)

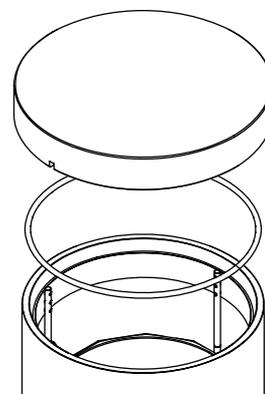
- ▶ Turn the temperature sensor electrical connector so that the marks on the connector and the heatable shelf are parallel
- ▶ Press the temperature sensor electrical connector onto the connection.



- ▶ Locate the cylinder in the groove above the main plate.



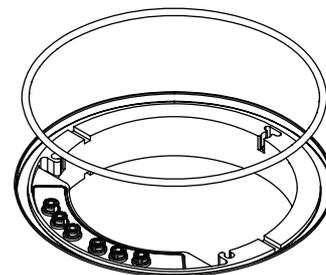
- ▶ Check the O-ring for damage.
- ▶ Place the O-ring into the groove of the cover.
- ▶ Place the cover on the cylinder.



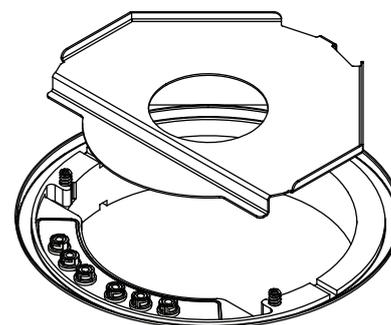
- ▶ Carry out freeze-drying.

8.5 Operating acrylic drying chamber (on-heatable shelf)

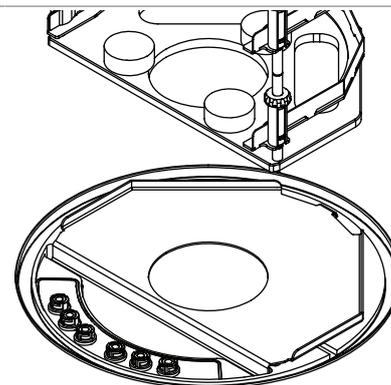
- ▶ Make sure that the groove above the ice condenser is clean, free of dust and not scratched.
- ▶ Check the 300 mm dia. O-ring for damage.
- ▶ Place the 300 mm dia. O-ring in the groove above the ice condenser.



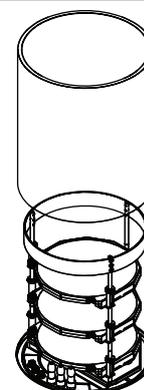
- ▶ Place the intermediate plate on the ice condenser.



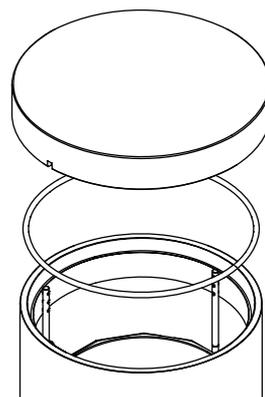
- ▶ Place the rack on the intermediate plate.



- ▶ Locate the cylinder in the groove above the main plate.



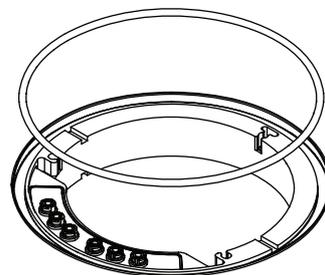
- ▶ Check the O-ring for damage.
- ▶ Place the O-ring into the groove of the cover.
- ▶ Place the cover on the cylinder.



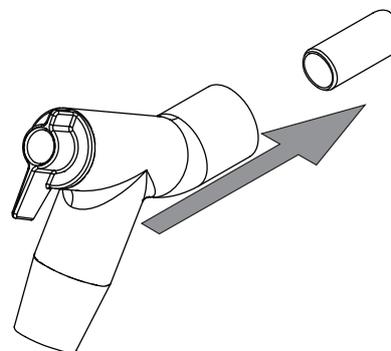
- ▶ Carry out freeze-drying.

8.6 Operating manifold drying rack

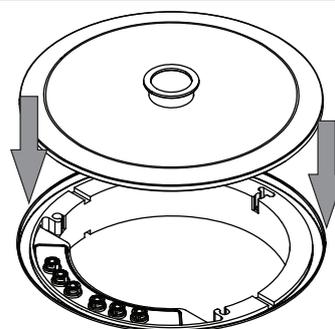
- ▶ Make sure that the groove above the ice condenser is clean, free of dust and not scratched.
- ▶ Check the 300 mm dia. O-ring for damage.
- ▶ Place the 300 mm dia. O-ring in the groove above the ice condenser.



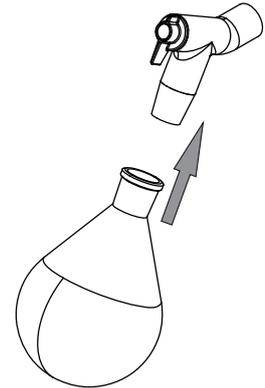
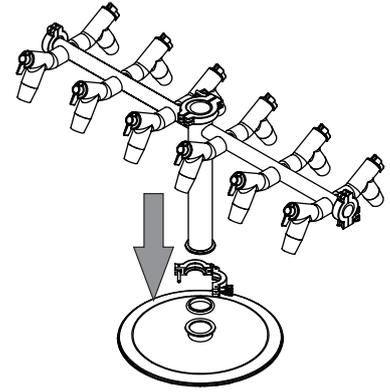
- ▶ Fit manifold valve onto the connection on the top-mount drying rack.



- ▶ Place the base plate on the ice condenser.



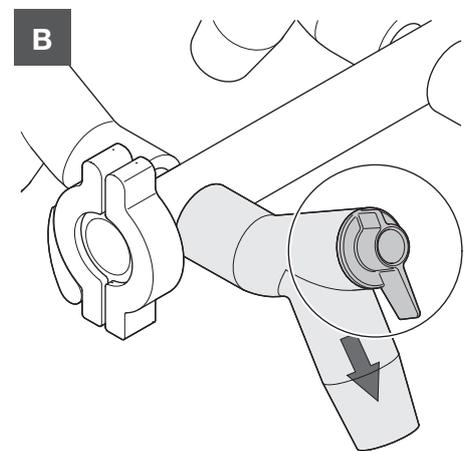
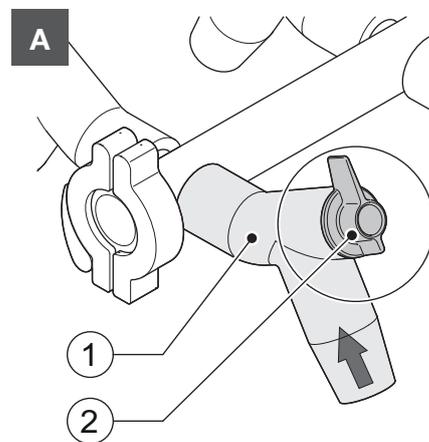
- ▶ Place the seal on the connection.
- ▶ Fit the manifold drying rack onto the seal and fix it with the clamp.



- ▶ Carry out freeze-drying.

8.7 Operating manifold valves

The lever on a manifold valve can be set to the following positions:



Position	Function
A: Lever pointing up	The connected vessel is evacuated.
B: Lever pointing down	The connected vessel is vented.

9 Cleaning and servicing



NOTE

- ▶ Carry out only the service and cleaning operations described in this section.
- ▶ Do not carry out any servicing and cleaning operations that involve opening the housing.
- ▶ Use only genuine BUCHI spare parts in order to ensure correct operation and preserve the warranty.
- ▶ Carry out the service and cleaning operations described in this section to extend the lifetime of the instrument.

9.1 Regular maintenance work

Component	Action	Interval
Vacuum Pump	▶ Carry out maintenance according to the manufacturer's instructions. See relevant documentation.	See manufacturer's instructions
Top-mount drying racks	▶ Wipe down the top-mount drying racks with a damp cloth. ▶ If heavily soiled, use a mild detergent.	Daily
O-ring, dia. 300 mm	▶ Wipe down the 300 mm O-rings with a damp cloth. ▶ Check for scratches and other damage. ▶ Replace the 300 mm O-ring if it is damaged.	Daily
	▶ Replace the 300 mm O-ring.	Annually
Seals, ISO-KF 16	▶ Wipe down the seals with a damp cloth.	Annually
Seals, ISO-KF 25	▶ Check for scratches and other damage. ▶ Replace seals if they are damaged.	
Vacuum tubing	▶ Wipe down the vacuum tube with a damp cloth. ▶ Check for scratches and other damage. ▶ Replace the vacuum tube if it is damaged.	Annually
Ice condenser	▶ Rinse out with water. ▶ If heavily soiled, use ethanol or a mild detergent.	Daily
Drain valve strainer	▶ Clean the strainer.	Daily
Casing	▶ Wipe down the casing with a damp cloth. ▶ If heavily soiled, use ethanol or a mild detergent.	Weekly
Warning symbols	▶ Check that the warning symbols on the instrument are legible. ▶ If they are dirty, clean them.	Weekly
Draining valve	▶ Remove the strainer. ▶ Fill ice condenser with water. ▶ Open the drain valve manually. ▶ Loosen deposits from drain valve using compressed air.	Weekly
Heat exchanger	▶ Remove dust and foreign objects from the ventilation slots using compressed air or a vacuum cleaner.	Monthly

Component	Action	Interval
View	▶ Wipe down the display with a damp cloth.	Monthly

9.2 Performing a vacuum test

The vacuum test checks the performance capacity of the vacuum system.

Time max. 10 min
re-
quired:

Navigation path

→ Configuration → Servicing → Vacuum test

Precondition:

- Conditioning of the instrument has been completed.
- A top-mount drying rack is fitted.
- The top-mount drying rack does not contain sample.
- ▶ Navigate to the action [*Vacuum Test*] via the navigation path.
- ▶ Specify a required setting for the vacuum to be achieved.
- ▶ Specify a required time within which the vacuum is to be reached.
- ▶ Tap the function [*Start*] on the function bar.
- ⇒ The vacuum test starts.
- ⇒ The status bar shows the status **Vacuum Test**.
- ⇒ If the vacuum pressure is not below 500 mbar after 30 s, the vacuum test automatically aborts.
- ⇒ After completion of the vacuum test, the [*Vacuum test*] line shows whether the vacuum test has been passed or not.

Troubleshooting after failed vacuum test

Possible cause	Action
Top-mount drying rack not correctly fitted	Fit the top-mount drying rack correctly.
Top-mount drying rack is damaged	Check function of PMMA parts, replace manifold valves, clean drain valve.
O-rings dirty	Wipe down the O-rings with a damp cloth.
O-rings damaged	Check O-rings and replace if necessary.
Groove of O-rings dirty	Wipe groove of O-rings with a damp cloth.
KF clamps not closed	Close the KF clamps.
KF seals dirty	Wipe down the KF seals with a damp cloth.
KF seals damaged	Inspect KF seals and replace as necessary.
The pump connected is not delivering sufficient performance	Carry out vacuum test with a different vacuum pump.

9.3 Performing a leak test

9.3.1 Performing a leak test with a drying chamber

The leak test checks the vacuum system for possible leaks.

Time 45 min
re-
quired:



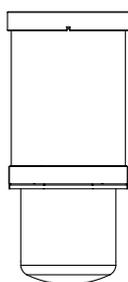
NOTE

The leak test can be aborted by tapping *[Stop]* on the function bar.

Precondition:

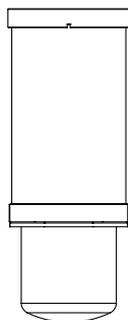
- Conditioning of the instrument has been completed.
- A top-mount drying rack is fitted.
- The top-mount drying rack does not contain sample.
- ▶ Navigate to the action *[Leak test]* via the navigation path.
- ▶ On the *[Ice Condenser]* line, enter a required setting for the vacuum.
- ▶ On the *[Shelf temperature]* line enter the required shelf temperature.
- ▶ On the *[Test scope]* line select the component to be tested.
- ▶ On the *[Drying shelf heating]* line switch the drying shelf heating on or off.
- ▶ On the *[Volume]* line enter the actual volume of the components to be tested.

The volume of the system is calculated from the volume of the ice condenser and the top-mount drying rack.



36.46L

Acrylic drying chamber
(with 4 drying shelves)



43.41L

Acrylic drying chamber
(with 6 drying shelves)

- ▶ Tap the function *[Start]* on the function bar.
 - ⇒ The leak test starts.
 - ⇒ The status bar shows the status **Leak Test**.
- ⇒ After completion of the leak test, the *[Leak test]* line shows whether the leak test has been passed or not.
- ⇒ The leak test is passed if the measured leakage rate is less than the pre-set rate of 10.10 mbar*L/h.

Troubleshooting after failed leak test

Possible cause	Action
Top-mount drying rack not correctly fitted	Fit the top-mount drying rack correctly.
O-rings dirty	Wipe down the O-ring with a damp cloth.
O-rings damaged	Check O-rings and replace if necessary.
Groove of O-rings dirty	Wipe groove of O-rings with a damp cloth.
KF clamps not closed	Close the KF clamps.
KF seals dirty	Wipe down the KF seals with a damp cloth.

Possible cause	Action
KF seals damaged	Inspect KF seals and replace as necessary.
Pump oil dirty	Service according to manufacturer's instructions.
Leaking manifold valves (manifold acrylic drying chamber only)	Replace leaking manifold valve. Locate leaking manifold valve. See Chapter 10.3 "Locating leaking manifold valve", page 82

9.3.2 Performing leak test with a manifold drying rack

The leak test checks the vacuum system for possible leaks.

Time 45 min
re-
quired:



NOTE

The leak test can be aborted by tapping *[Stop]* on the function bar.

Precondition:

- Conditioning of the instrument has been completed.
- ▶ Fit the base plate with a KF 40 blind flange, an ISO-KF 40 seal and an ISO-KF 40 clamp.
- ▶ Navigate to the action *[Leak test]* via the navigation path.
- ▶ On the *[Ice Condenser]* line, enter a required setting for the vacuum.
- ▶ On the *[Shelf temperature]* line enter the required shelf temperature.
- ▶ On the *[Test scope]* line select the component to be tested.
- ▶ On the *[Drying shelf heating]* line switch the drying shelf heating on or off.
- ▶ On the *[Volume]* line enter the actual volume of the components to be tested.

The volume of the system is calculated from the volume of the ice condenser and the top-mount drying rack.



13.64L

- ▶ Tap the function *[Start]* on the function bar.
 - ⇒ The leak test starts.
 - ⇒ The status bar shows the status **Leak Test**.
 - ⇒ When the leak test is completed, the *[Leak test]* tab indicates whether the leak test was successful.

⇒ The leak test is passed if the measured leakage rate is less than the pre-set rate of 10.10 mbar*L/h.



NOTE

To test the leak-tightness of the manifold drying rack, carry out another leak test with the manifold drying rack installed.

Troubleshooting after failed leak test

Possible cause	Action
Top-mount drying rack not correctly fitted	Fit the top-mount drying rack correctly.
O-rings dirty	Wipe down the O-ring with a damp cloth.
O-rings damaged	Check O-rings and replace if necessary.
Groove of O-rings dirty	Wipe groove of O-rings with a damp cloth.
KF clamps not closed	Close the KF clamps.
KF seals dirty	Wipe down the KF seals with a damp cloth.
KF seals damaged	Inspect KF seals and replace as necessary.
Pump oil dirty	Service according to manufacturer's instructions.
Leaking manifold valves (only if manifold drying rack installed)	Replace leaking manifold valve. Locate leaking manifold valve. See Chapter 10.3 "Locating leaking manifold valve", page 82

10 Help with faults

10.1 Troubleshooting

Problem	Possible cause	Action
Compressor fails to start or switches off	No power supply to compressor	▶ Check the power supply and switch on the device.
	Compressor overheated	▶ Allow the compressor to cool down. ▶ Check ambient conditions.
	Circuit-breaker has tripped	▶ Reset circuit of L-200.
Cooling temperature is not achieved	Wrong ambient conditions	Adjust ambient conditions. See Installation site
	Too much ice in the ice condenser	Defrost the ice condenser.

10.2 Faults, possible causes and remedies

Malfunction	Possible cause	Remedy
Instrument does not work	Instrument is not connected to the power supply.	▶ Make sure that the power supply is connected and switched on.
Main valve or vacuum pump switches over frequently	Vacuum system is leaking.	▶ If necessary, replace tubing and/or seals.
Main valve does not switch over	Main valve fitted wrong way round.	▶ Fit main valve correct way round (arrow pointing towards vacuum pump).
	Main valve lead not plugged in.	▶ Make sure that the electrical lead of the main valve is plugged into the correct socket on the rear of the instrument.
Vacuum is not achieved	Vacuum system is leaking.	▶ Clean the drain valve. ▶ Check manifold valve. See Chapter 10.3 "Locating leaking manifold valve", page 82 ▶ Check regulating valve and aeration valve. See Chapter 10.4 "Finding a leaking regulating valve or aeration valve", page 82 ▶ If necessary, replace tubing and/or seals.
	Vacuum pump is too weak.	▶ Use a vacuum pump with a capacity of at least 5m ³ /h. ▶ Carry out maintenance work according to the vacuum pump manufacturer's documentation.

Malfunction	Possible cause	Remedy
Instrument is not vented	Main valve is incorrectly connected.	▶ Connect the main valve properly (see Chapter 5.3.3 "Fitting the advanced vacuum control unit", page 22).

10.3 Locating leaking manifold valve

Navigation path

→ Start

Precondition:

The system does not evacuate to less than 0.1 mbar.

- ▶ Navigate to the *Start* view via the navigation path.
- ▶ Set the vacuum to 0.5 mbar.
- ▶ Tap the function [*Start*] on the function bar.
- ▶ Turn each manifold valve individually while checking the display to see if the actual pressure changes.
- ▶ If the vacuum decreases in the case of one of the manifold valves, then that valve is the one that is leaking.
- ▶ Tap the function [*Aerate*] on the function bar.
- ▶ Replace the manifold valve concerned.

10.4 Finding a leaking regulating valve or aeration valve

Navigation path

→ Start

Precondition:

The instrument has been prepared.

- ▶ Remove regulating or aeration valve.
- ▶ Seal the opening with KF16 cover.
- ▶ Fit a top-mount drying rack. See Chapter 8 "Operating top-mount drying racks", page 63.
- ▶ Navigate to the [*Start*] menu via the navigation path.
- ▶ Tap the function [*Manual*] on the function bar.
- ▶ Enter the specified settings for the vacuum.
- ▶ Tap the function [*Start*] on the function bar.
- ⇒ The background color of the *Start* menu changes from white to black.
- ⇒ The status bar shows a clock counting up and the status **Manual Drying**.
- ⇒ The system evacuates to the set pressure.
- ⇒ If the specified setting is not reached, the valve is leaking.
- ▶ Carry out the instructions for action on the other valve.

10.5 Error messages

Error message	Possible cause	Solution
5014	A power failure for 60 min.	<ul style="list-style-type: none"> ▶ Confirm to recover the instrument and continue the process with risk of sample melting. ▶ Stop the process in standby, release pressure manually by activating the aeration valve in service menu.
5042	Recovery of current drying process.	<p>Recovery of the latest process parameters (p, T) will be started automatically.</p> <ul style="list-style-type: none"> ▶ Check samples after recovery. ▶ Consider to use an UPS to keep power fail time short.
5040	<p>Only Pro instrument Primary drying: the actual sample temperature exceeded the collapse temperature and safety temperature.</p> <p>Secondary drying: the actual sample temperature is too close to the set shelf temperature</p>	<ul style="list-style-type: none"> ▶ Choose lower shelf set temperature.
5041	<p>Only Pro instrument. The actual pressure in ice condenser is above defined safety pressure during a method run.</p>	<ul style="list-style-type: none"> ▶ Resolve any leakages. ▶ Choose lower shelf set temperature.
5072	Short circuit at vacuum sensor connection 1-2.	<ul style="list-style-type: none"> ▶ Disconnect vacuum sensor 1-2. ▶ Check connectors and correct wiring assembly.
5241	Final confirmation for the aeration of the drying chamber.	<ul style="list-style-type: none"> ▶ Confirm if aeration should be done.
5242	Vacuum pump oil operating hours exceed.	<ul style="list-style-type: none"> ▶ Change vacuum pump oil.
5243	User pressed skip button during last method step in phase.	<ul style="list-style-type: none"> ▶ Confirm step cancellation.
5270	The set ice condenser pressure cannot be reached during evacuation or vacuum regulation.	<ul style="list-style-type: none"> ▶ Reduce sample loading for a smaller sublimation rate. ▶ Resolve possible leakages at sealings, manifold valves, etc. ▶ Check vacuum pump capacity (open gas ballast, check for oil contamination or aging).

Error message	Possible cause	Solution
5271	Actual ice condenser pressure is lower than the set value.	<ul style="list-style-type: none"> ▶ Stop the process. ▶ Dry the ice condenser. ▶ Speed up the sample loading/sublimation.
5272	Pressure regulation valve does not open.	<ul style="list-style-type: none"> ▶ Check acoustically if vacuum regulation valve does open if a higher pressure is set. ▶ Check, if regulation and aeration valves are swap according operation manual.
5273	Actual ice condenser pressure is higher than the set value.	<ul style="list-style-type: none"> ▶ Stop flask attachment, until pressure is at the target pressure. ▶ Check if the vacuum regulation valve is closed correctly.
5274	Vacuum level cannot be reached within given timeout time	<ul style="list-style-type: none"> ▶ Resolve any leaks. ▶ Check oil condition. ▶ Check electrical connection of pump.
5275	Pressure of 500mBar cannot be reached within 30s	<ul style="list-style-type: none"> ▶ Resolve any leaks.
5278	Pressure increases above level of 1.5 mBar during leak test	<ul style="list-style-type: none"> ▶ Resolve any leaks. ▶ Clean and dry condenser chamber. ▶ Clean O-rings.
5279	Leak test result above allowed limit	<ul style="list-style-type: none"> ▶ Resolve any leaks. ▶ Clean and dry condenser chamber. ▶ Clean drain valve with water. ▶ Clean O-rings.
5481	Info occurs while stoppering step after the stoppering vacuum is established.	<ul style="list-style-type: none"> ▶ Complete the manual stoppering.
5570	Heatable shelf is disconnected. Defective component (e.g. heating coil, cable, plug)	<ul style="list-style-type: none"> ▶ Connect a functioning shelf at the same connector position. ▶ Contact BUCHI Customer Service.
5571	Sample temperature sensor is disconnected. Defective component (e.g. heating coil, cable, plug)	<ul style="list-style-type: none"> ▶ Connect a functioning PT-1000 at the same connector position. ▶ Contact BUCHI Customer Service.
5704	System must be restarted after changing the network settings	<ul style="list-style-type: none"> ▶ Restart the instrument.

11 Taking out of service and disposal

11.1 Disposal

The operator is responsible for proper disposal of the Lyovapor™.



CAUTION

Potential environmental hazard

The device uses refrigerant R507. This refrigerant is toxic and must not be allowed to enter the soil or groundwater.

- ▶ Dispose of the appliance properly, if necessary using a professional disposal service.
-
- ▶ When disposing of equipment observe the local regulations and statutory requirements regarding waste disposal.

11.2 Returning the instrument

Before returning the instrument, contact the BÜCHI Labortechnik AG Service Department.

<https://www.buchi.com/contact>

12 Appendix

12.1 Spare parts and accessories

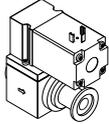
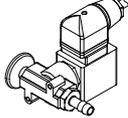
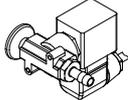
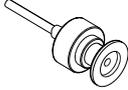
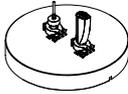
Use only genuine BUCHI consumables and spare parts in order to ensure correct, safe and reliable operation of the system.



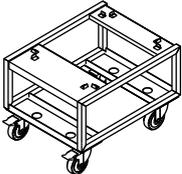
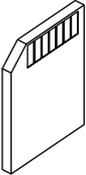
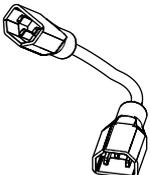
NOTE

Any modifications of spare parts or assemblies are only allowed with the prior written permission of BUCHI.

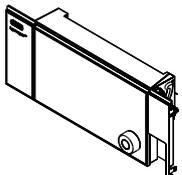
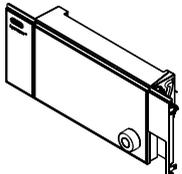
12.1.1 Accessories

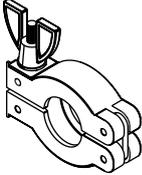
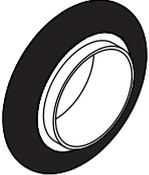
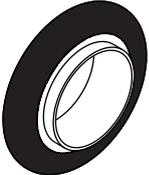
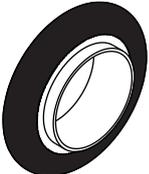
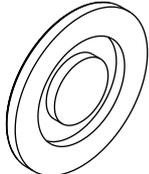
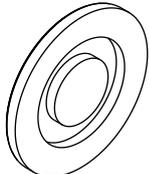
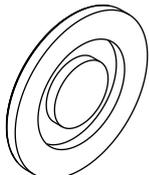
	Order no.	Image
Main valve	11062223	
Pressure regulation valve	11064725	
Aeration valve	11064724	
Pirani / Piezo pressure sensor PPG110	11062228	
Capacitive pressure sensor Inficon CDG 020 D	11062230	
PT1000 sample temperature sensor	11064031	
Set for pressure difference test at L-200 incl. extension cable for PPG010 and CDG 020D sensors, PMMA top cover, seals and clamps	11067590	
Set for pressure difference test at L-200 incl. extension cable of PPG010 and CDG 020D sensors, stoppering top cover, seals and clamps	11070102	

12.1.2 Further accessories

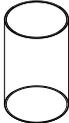
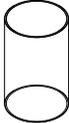
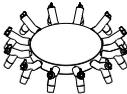
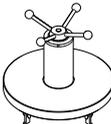
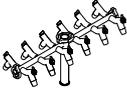
Description	Order no.	Image
Trolley L-200, stainless steel coated	11063692	
SD-Card 1 GB	11064730	
Connection cable, for vacuum pump	11064934	

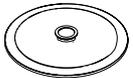
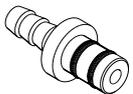
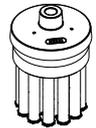
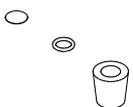
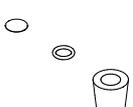
12.1.3 Spare parts

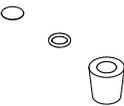
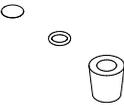
Description	Order no.	Image
User interface L-200	11063578	
Pro user interface	11063579	
O-Ring Ø 300 mm	11065367	
Vacuum hose, KF 25, L 1000 mm	11066031	
Elbow connector KF 25	11074103	

Description	Order no.	Image
Vacuum clamp KF 16	11064939	
Vacuum seal KF 16	11063455	
Vacuum seal KF 25	11063457	
Vacuum seal KF 40	11063659	
Vacuum flange adapter, stainless steel, KF 16 to KF 25	11064870	
Blind flange KF 16	11064902	
Blind flange KF 25	11063660	
Blind flange KF 40	11063661	

12.1.4 Top-mount drying rack accessories

	Order no.	Image
Drying chamber tube, PMMA, for 4 shelves L 368 mm, Ø 300 mm	11063278	
Drying chamber tube, PMMA, for 6 shelves L 480 mm, Ø 300 mm	11065093	
Top cover, PMMA, without sealing Ø 300 mm, H 50 mm	11062912	
Top cover manifold, PMMA, with 12 valves, without sealing Ø 300 mm, W 546 mm, H 127 mm	11065595	
Top cover stoppering, without sealing only for rack for 4 heatable shelves Ø 300 mm, H 330 mm, W 320 mm	11064314	
Rack for 4 heatable shelves H 356 mm, Ø 265 mm, shelf distance 30-75 mm	11065102	
Rack for 6 heatable shelves H 468 mm, Ø 265 mm, shelf distance 30-75 mm	11065103	
Heatable shelf, aluminum coated, with connection cable Ø 219.5 mm, surface area 376 cm ²	11064095	
Sample tray, stainless steel Ø 220 mm, H 18.5 mm	11061439	
Ferrule, Ø 218 mm, H 40 mm	11065816	
Drying rack manifold, stainless steel, with 12 valves H 340 mm, W 777 mm	11063664	
Drip pan, for manifold	11066358	

	Order no.	Image
Support for rack, stainless steel H 4 mm	11063789	
Baseplate, stainless steel, for manifold rack	11064953	
Baseplate, PMMA, for manifold rack	11065733	
Suction nipple For manifold application to create vacuum in sample flasks	11065819	
Ampoule adapter for manifold with 19 ampoule connections and cap adapter	11065725	
Manifold valve, EPDM/Silicone, with SJ 29/32	11062300	
Flask beaker for manifold 100 mL with cap adapter and integrated filter	11066140	
Flask beaker for manifold 200 mL with cap adapter and integrated filter	11066141	
Flask beaker for manifold 800 mL with cap adapter and integrated filter	11069474	
Flask beaker for manifold 1200 mL with cap adapter and integrated filter	11066143	
Manifold flask adapter set with 12 adapters, incl. filter paper	11066144	
Manifold flask adapter set with 6 adapters, incl. filter paper	11067334	

	Order no.	Image
Manifold flask adapter set, US joint size with 12 adapters, incl. filter paper	11066171	
Manifold flask adapter set, US joint size with 6 adapters, incl. filter paper	11067333	
Filter round 20mm Set à 100pcs Filter for manifold valve	11065801	
Filter round 47mm Set à 100pcs Beaker flasks with volume above 600 mL	11065731	
Filter round 30mm Set à 100pcs Beaker flasks with volume below 600 mL	11065728	

12.1.5 Software

	Order no.
Lyovapor™ software licence	11065668
Lyovapor™ software DVD	11065667

We are represented by more than 100 distribution partners worldwide.
Find your local representative at:

www.buchi.com

Quality in your hands
