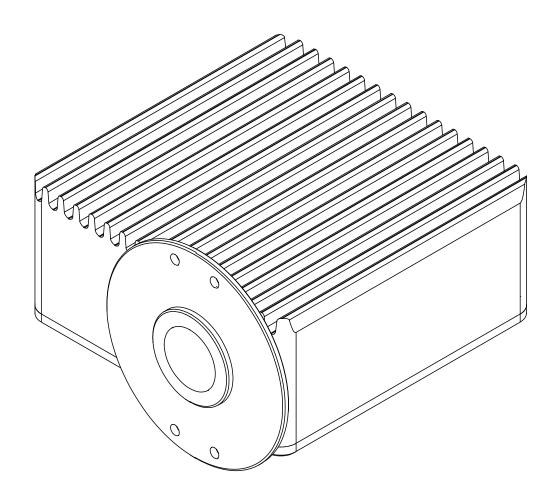


X-Sential™ Technical data sheet

All NIR-Online sensors are based on diode-array technology. The compact, robust instrument is equipped with a flange and sapphire window. It can be directly mounted to a process vessel or tube. Additional accessories for solid and liquid products are available.



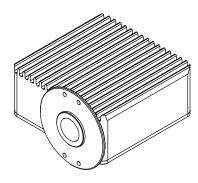


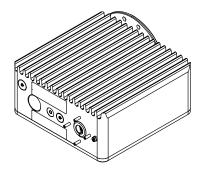
Sensor portfolio

Different detectors can be combined in one instrument to meet a wide variety of requirements.

| Available instru- ment configu- ration | NIR | VIS | Imaging | Dual Iamp | Measuring distance | ex- tended wave- length range (PA2) | Dust-Ex | Gas-Ex | high speed version (V3S) |
|--|-----|-----|---------|--------------|-----------------------|--|---------|--------|-----------------------------------|
| X-Sential 11XS- Series | ٠ | ٠ | | ٠ | 0 - 20 mm | | ٠ | | |
| X-One 11X1- Series | ٠ | | | ٠ | 0 - 20 mm | ٠ | ٠ | ٠ | ٠ |
| X-Two 11X2- Series | ٠ | | ٠ | ٠ | 0 - 20 mm | ٠ | ٠ | | |
| X-Three 11X3- Series | ٠ | ۰ | | ٥ | 0 - 20 mm | ٠ | ٠ | ٠ | |
| X-Four 11X4- Series | ٥ | ۰ | ٠ | ٥ | 0 - 20 mm | ٠ | ٠ | | |
| X-Beam 002 11XB2- Series | ٠ | ٠ | | | 20 - 200 mm | | ٠ | ٠ | |
| X-FFPA 11XF- Series | ٠ | ٠ | | | immersion | | ٠ | | |
| Multi- point System | ٠ | ٠ | | ٠ | 0 - 20 mm | | ٠ | | |

Standard instrument front and rear view





Technical data

Sensor

| Specifications | X-Sential |
|---|---|
| Dimensions (W x D x H) | 200 x 200 x 100 mm |
| Weight | 5 kg |
| Max. operating pressure | 30 bar at flange |
| Product temperature (temperature at flange with water cooling) | -10 °C to +130 °C |
| Product temperature (temperature at flange with- out water cooling) | -10 °C to + 70 °C |
| Vibrations | 0.2 G at 0.1 - 150 Hz |
| Wavelength spectrum NIR range | 900 - 1700 nm; 11100 - 5880 cm ⁻¹ |
| Wavelength spectrum Visible range | 350 - 900 nm; 28500 - 11100 cm ⁻¹ |
| Number of pixels NIR | 128 |
| Number of pixels VIS | 256 |
| Detector | Diode array |
| Average measurement time | 20 spectra/s |
| IP Code | IP69 / IPX9K |
| Type of lamp | Tungsten-halogen dual lamp |
| Lifetime lamp | 18000 h (2 x 9000 h) |
| Minimum clearance on all sides | 100 mm |
| Connection Voltage | 85 to 264 VAC |
| Frequency | 50/60 Hz |
| Power consumption | 30 W |
| Temperature stabilization | ASDC (Advanced Spectral Drift Control): active temperature control to ±1°C from set system operating temperature. Deviations will lead to automatic white reference measurement to account for spectral drifts. |

| Specifications | X-Sential |
|----------------|---------------------------------------|
| ATEX | Dust: II 3 D Ex tc IIIC T85°C Da/Dc X |

Materials

| Component | Materials of construction |
|-----------|--|
| Casing | Aluminium (nickel coated), SS 316L 1.4404 flange |
| Seals | NBR (standard sealing material) |
| | FFKM (optional) |

Ambient conditions

| Max. altitude above sea level | No restrictions |
|-------------------------------|---|
| Ambient temperature | $-10 \text{ °C} \leq \text{Tamb} \leq +40 \text{ °C}$ |
| Max. relative air humidity | < 90 % non-condensing |
| Storage temperature | max. 45 °C |

Computer system requirements

The system requirements for the computer are as follows:

| Operating system | Windows 10 Pro |
|-------------------------------|---|
| | |
| Cental processing unit | Intel Core i5 generation 6600 or later |
| RAM | At least 4 GB |
| Hard disk space | At least 80 GB free disk space |
| | Use a hard disk suitable for continuous operation. |
| Data backup | At least 0.5 GB free disk space |
| Network or external hard disk | Additional 20 MB per day and sensor |
| Screen resolution | At least 1280x1024 |
| LAN | At least 1 x 100 Mbit/s LAN |
| USB 2.0/3.0 | At least 1 USB connection per sensor and 1x USB per DataLab I/O box |
| PCI/PCIe | 1 slot for Profibus card |
| | (for Profibus connection) |
| Software | Word and Microsoft Excel 2003 or later |

Software

The sensor is controlled via the SX-Suite software package. It consists of the following components:

| Name | Description | Typical usage | User | Occurence |
|-----------|---|---------------------------------|-------------|----------------------------------|
| SX-Server | Instrument driver / usage of special | Read out instru- ment status | Operator | As required |
| | functions | Setup of instrumer hardware | t NIR admin | For installation and maintenance |
| Name | Special function | Description | User | Occurence |

| INDITIE | Special full cuort | Description | 050 | Occurence |
|-----------|---------------------------|---|-----------|-------------|
| SX-Server | Conveyor belt | Optimized for mea- surement of mov- ing objects on a conveyor belt | NIR admin | As required |
| | Mix | Control end-point of mixing pro- cesses | NIR admin | As required |
| | Sample movement detection | Verify sample flow | NIR admin | As required |
| | | | | |

| Name | Description | Typical usage | User | Occurence |
|-----------|---------------------------------------|---|-----------|---|
| SX-Center | User interface (on- line/lab mode) | Recipe/product and calibration mangement | | Daily workflow (if not fully auto- mated) |
| | | View results (table, trend, charts, re- ports) | | |
| | | Reference data management | | |
| SX-Backup | Data backup scheduler | Automated backup of measurement data, results and calibrations | NIR admin | During installation |

Optional software

| Software | Description | Typical usage | User | Occurrence |
|-----------|------------------------------------|---|--------------------------|--------------------------------------|
| AutoCal® | Automated calibra- tion feature | If new reference data is available the calibration is up- dated and opti- mized automatically | | When calibration update is needed |
| SX-Plus | Chemometric soft- ware | Manual build up or optimization of ex- isting calibrations | NIR-admin | When calibration update is needed |
| SX-Client | Remote data visu- alizing | Display the front page of SX-Center from a remote PC | Operator, NIR-ad- min | Daily use (if not fully automated) |

Interfaces process analyzer to computer

| Interface | Hardware | Details |
|-----------|-------------|--|
| RS422 | USB adapter | • Converts the instruments RS422 signal via USB to a serial COM-port |
| | | 15 KV ESD protection |
| | LAN adapter | Converts the instruments RS422 signal via eth- ernet to a virtual COM-port 15 KV ESD protection |

Interfaces to process control system

| Interface | Hardware | Details |
|---------------|-------------------------------------|--|
| Analog | Datalab I/O | Analog output of results Alarm output Heartbeat toggle for verification of interface Total outputs: 8 max. 4 parameters via 4 - 20 mA max. 8 parameters via 1 - 9 V |
| Profibus | Softing PB-IF-1MS or PB-IF-1S | Transmission counters to monitor function Profibus and TCP/IP cannot be used at the same time Additional NIR-Online Software (SX-Profi) required |
| TCP/IP, RS232 | Standard ethernet card | Transmission counters to monitor function Profibus and TCP/IP cannot be used at the same time |
| OPC | Standard ethernet card | Additional tool which allows communication be- tween SX-Center and a process control system Additional NIR-Online Software (SX-OPC) re- quired |
| Modbus | Standard ethernet card | Additional tool which allows communication be- tween SX-Center and a process control system Additional NIR-Online Software (SX-Modbus) re- quired |
| SQL | Standard ethernet card | Additional tool which allows data export be- tween SX-Center and a process control sys- tem/LIMS |

Accessories

Installation boxes

| | Order no. | Image |
|------------------------------|-----------|-------|
| Installation Box Standard | 11060744 | |
| Installation Box Standard EB | 11063054 | |

| Specifications | Installation box |
|--------------------------------------|--------------------|
| Dimensions ($W \times D \times H$) | 300 x 300 x 167 mm |
| Weight | 6 kg |
| (excluding cables) | |
| Weight | 7.4 kg |
| (inc. cables, 2 x 10 m) | |
| Frequency | 50/60 Hz |
| Power consumption | 30 W |
| Power supply | 85 - 264 VAC |

There are various types of installation boxes that are compatible with this sensor. All installation boxes can be found in the pricelist.

Mounting accessories

Mounting accessories are hardware interfaces between the instrument and the process. Depending on the setup, specific mounting accessories might be needed for an implementation into the production facility.

| | Order no. | Image |
|---|-----------|----------|
| Weld-in Flange | 11060754 | |
| Provides the ability to remove instrument while keeping the process sealed. | | |
| Flange with sapphire window and purge port. | | |
| Adapter plate, ø140/106 mm, for wall thickness up to 8,5 mm | | |
| Material: Stainless steel DIN 1.4404 (SST316L) / DIN 1.4571 (SST316Ti) | | |
| Sealing material FFKM White G74S, FDA compliant 15°C (+59°F) to 260°C (+500°F) | | |
| • Operating pressure -0.5 to 30 bar. Max. pressure 100 bar short term | | |
| Purge port M5 (ø4mm tube adapter needed) to prevent condensation or detect leakage | | |
| High grade sapphire crystal optical lens, polished for re- duced adhesion | | |
| Dead volume max. 60 mm³ | | |
| Weld-in Flange Pipe | 11068800 | \frown |
| Flange with sapphire window and purge port for installation in pipes or bended surfaces. | | |
| • Outer diameter: 140 mm. | | |
| • Material: Stainless steel DIN 1.4404 (SST316L) | | |
| Sealing material: FFKM White G74S | | |
| • Operating pressure: -0.5 to 30bar. Max. pressure 100 bar short term | | |
| Purge port M5 (ø4mm tube adapter needed) to prevent condensation or detect leakage | | |
| The pipe diameter has to be specified upon order | | |
| Weld-in Flange Hopper | 11068801 | |
| Flange with sapphire window and purge port for installation in hop- per or bended surfaces with different diameters. | | |
| • Outer diameter: 140 mm | | |
| • Material: Stainless steel DIN 1.4404 (SST316L) | | |
| Sealing material: FFKM White G74S | | |
| • Operating pressure: -0.5 to 30bar. Max. pressure 100 bar short term | | |
| Purge port M5 (ø4mm tube adapter needed) to prevent condensation or detect leakage | | |
| • The upper and lower hopper diameter has to be speci- | | |

fied upon order

| | Order no. | Image |
|--|-----------|----------|
| Weld-in Plate | 11060753 | |
| For instruments in direct contact with the product. | | |
| Plate with opening, fitting to instrument flange. | | |
| • Dimensions: 160 x 241 x 3 mm | | |
| • Material: DIN 1.4301 (SST304) | | |
| Thread bolts M6 | | |
| Bypass Sampler | 11061670 | TH |
| For free flowing goods (mealy / grainy). | | |
| Bypass with feeder and sampling point. | | |
| Pneumatic sampler (min. 5 bar / 72.5 psi water or oil free compressed air DIN ISO 8573 Class 1) | | |
| Screw-conveyor (feeding capacity 1.5 t/h) | | |
| • Motor (380V/50Hz ATEX A22 0.25 KW) | | |
| • Requires bypass-installation box and a DataLab IO device | | |
| X-Square | 11061669 | |
| For all free flowing powders and granulates. | | |
| The X-Square can be inserted in the product stream or bypass. | | |
| Inspection panel (Plexiglas) | | |
| Adapted for Jacob pipes Ø150 mm | | |
| Stainless steel DIN 1.4301 electro polished | | |
| X-Cell DN50, Standard Flange DN50, PL1, 10 bar | 11063018 | |
| For gas, liquid and paste-like products. | | |
| The cell can be inserted in the product stream or bypass. | | |
| Material DIN 1.4404 (SST316L) | | |
| Sealing material: FFKM White G74S | | |
| • Operating pressure up to 10 bar (145 psi). TÜV certificate upon request | | |
| • Measurement slit 26 mm, configurable between 1 and 15 mm with additional adapter | | |
| DN 50 flange (other sizes upon request) | | |
| Clearance volume max. 120 mm³ Cells can be custom- ized with different diameter and flanges | | |
| There are various dimensions of the X-Cell available in the pricelist. | | |
| X-Cell 4 Edge DN50 | 11068822 | |
| For liquid and paste-like products. | | |
| The cell can be inserted in the product stream or bypass. | | Ø |
| • Material: DIN 1.4404 (SST316L) | | |
| Sealing material: FFKM White G74S | | |
| Operating pressure: max 3bar | | |
| • Flange: DN50 | | |
| Path length: 34mm | | |

Technical data sheet X-Sential™

| | Order no. | Image |
|---|-----------|----------|
| VARINLINE Sensor Adapter Flange, Type N, 10bar | 11061674 | |
| For opaque products like powder or granules. | | |
| In combination with a path length adapter also for transparent liq- uid, gel or pasty products. | | |
| Material DIN 1.4404 (SST316L) | | 0 |
| Sealing material FFKM White G74S (FDA compliant), or custom | | |
| • Operating pressure up to 10 bar (145 psi). TÜV certificate upon request | | |
| Build for DN50 DIN 32676, process connection type N | | |
| Product temp14 °C(+5 °F) to 230 °C (+446 °F) | | |
| • Path length adapter configurable between 0,5 to 42 mm | | |
| Path Length Adapter | | |
| To measure transparent liquids with the X-Cell. | | |
| The reflector reduces the length of the optical path. | | |
| Material DIN 1.4404 (SST316L) | | |
| • Gap 1 / 2 / 5 / 10 / 15 mm available | | <u> </u> |
| Diffuse or polished surface | | |
| Water Cooler Flange | 11060752 | CS 10 |
| • Can be used with all instruments, only in combination with X-Cell or Weld-in Flange | | |
| Product temperature above 70 °C to 130 °C. A flow rate of 5 I water per hour at 20 °C is required | | No. |
| 40 °C over temp switch for external alarm purpose, NO (Normally Open) circuit | | |
| | | |

• Water connectors for 8/6 mm hose